

## **SECTION 22 05 13**

### **COMMON MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on alternating-current power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

##### **1.3 COORDINATION**

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
  - 1. Motor controllers.
  - 2. Torque, speed, and horsepower requirements of the load.
  - 3. Ratings and characteristics of supply circuit and required control sequence.
  - 4. Ambient and environmental conditions of installation location.

#### **PART 2 - PRODUCTS**

##### **2.1 GENERAL MOTOR REQUIREMENTS**

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.

##### **2.2 MOTOR CHARACTERISTICS**

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

## 2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Premium efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Power Factor: 0.80.
- E. Multispeed Motors: Variable torque.
  - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
  - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- F. Multispeed Motors: Separate winding for each speed.
- G. Rotor: Random-wound, squirrel cage.
- H. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- I. Temperature Rise: Match insulation rating.
- J. Insulation: Class F.
- K. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
- L. Code Letter Designation:
  - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
  - 2. Motors Smaller Than 15 HP: Manufacturer's standard starting characteristic.
- M. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

## 2.4 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable-Frequency Controllers:
  - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width-modulated inverters.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
  - 1. Permanent-split capacitor.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Pre-lubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

**END OF SECTION**

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## SECTION 22 05 16

### EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

#### PART 1 - GENERAL

##### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### 1.2 SUMMARY

- A. Section Includes:
  - 1. Flexible-hose packless expansion joints.

##### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

#### PART 2 - PRODUCTS

##### 2.1 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.

##### 2.2 PACKLESS EXPANSION JOINTS

- A. Flexible-Hose Packless Expansion Joints:
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Metraflex Company (The); BBS-NSF (3-inch and smaller), MLP (4-inch and larger) or a comparable product by one of the following:
    - a. Flex-Hose Co., Inc.
    - b. Flexicraft Industries.
  - 2. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
  - 3. Expansion Joints for Copper Tubing NPS 3 (DN 75) and Smaller: Copper-alloy fittings with solder-joint end connections.
    - a. Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F and 340 psig at 450 deg F ratings.

PART 3 - EXECUTION

3.1 EXPANSION JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.

**END OF SECTION**

## **SECTION 22 05 17**

### **SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Sleeves.
  - 2. Sleeve-seal systems.
  - 3. Sleeve-seal fittings.
  - 4. Grout.
  - 5. Silicone sealants.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

##### **1.4 INFORMATIONAL SUBMITTALS**

- A. Field quality-control reports.

#### **PART 2 - PRODUCTS**

##### **2.1 SLEEVES**

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized, with plain ends.
- B. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

## 2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Advance Products & Systems, Inc.
  - 2. Metraflex Company (The).
  - 3. Pipeline Seal and Insulator, Inc.
- B. Description:
  - 1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
  - 2. Designed to form a hydrostatic seal of 20 psig minimum.
  - 3. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
  - 4. Pressure Plates: Composite plastic.
  - 5. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

## 2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall.
- B. Plastic or rubber waterstop collar with center opening to match piping OD.

## 2.4 GROUT

- A. Description: Non-shrinking, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

## 2.5 SILICONE SEALANTS

- A. Silicone, S, P, 25, T, NT: Single-component, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and non-traffic-use, neutral-curing silicone joint sealant;



ASTM C 920, Type S, Grade P, Class 25, Uses T and NT. Grade P Pourable (self-leveling) formulation is for opening in floors and other horizontal surfaces that are not fire rated.

1. Sealant shall have a VOC content of 250 g/L or less.

### PART 3 - EXECUTION

#### 3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
  1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
  1. Cut sleeves to length for mounting flush with both surfaces.
    - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
  2. Using grout or silicone sealant, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
  1. Cut sleeves to length for mounting flush with both surfaces.
  2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
  3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for Firestopping and fill materials specified in Section 07 84 13 "Penetration Firestopping."

#### 3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.

- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

### 3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Use grout or silicone sealant to seal the space around outside of sleeve-seal fittings.

### 3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
  - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

### 3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
  - 1. Exterior Concrete Walls above Grade:
    - a. Piping Smaller than NPS 6: Steel pipe sleeves.
    - b. Piping NPS 6 and Larger: Steel pipe sleeves.
  - 2. Exterior Concrete Walls below Grade:
    - a. Piping Smaller than NPS 4 (DN 100): Sleeve-seal fittings.
    - b. Piping NPS 4 (DN 100) and Larger: Steel pipe sleeves with sleeve-seal system.
      - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
  - 3. Concrete Slabs-on-Grade:
    - a. Piping Smaller than NPS 4 (DN 100): Sleeve-seal fittings.

- b. Piping NPS 4 (DN 100) and Larger: Steel pipe sleeves with sleeve-seal system.
    - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
- 4. Interior Partitions:
  - a. Piping Smaller Than NPS 6: Steel pipe sleeves.
  - b. Piping NPS 6 and Larger: Galvanized-steel sheet sleeves.

**END OF SECTION**

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## **SECTION 22 05 18**

### **ESCUTCHEONS FOR PLUMBING PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Escutcheons.

##### **1.3 DEFINITIONS**

- A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed and salvaged, or removed and reinstalled.

##### **1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

#### **PART 2 - PRODUCTS**

##### **2.1 ESCUTCHEONS**

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated and polished brass finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished, chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
  - 1. Escutcheons for New Piping:
    - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
    - b. Chrome-Plated Piping: One-piece cast brass with polished, chrome-plated finish.
    - c. Insulated Piping: One-piece stamped steel with polished, chrome-plated finish.
    - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece cast brass with polished, chrome-plated finish.
    - e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece cast brass with polished, chrome-plated finish.
    - f. Bare Piping in Unfinished Service Spaces: One-piece cast brass with rough-brass finish.
    - g. Bare Piping in Equipment Rooms: One-piece cast brass with rough-brass finish.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
  - 1. New Piping: One-piece, floor plate.

### 3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

**END OF SECTION**

## **SECTION 22 05 19**

### **METERS AND GAGES FOR PLUMBING PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Liquid-in-glass thermometers.
  - 2. Thermowells.
  - 3. Dial-type pressure gages.
  - 4. Gage attachments.
- B. Related Requirements:
  - 1. Section 22 11 19 "Domestic Water Piping Specialties" for water meters inside the building.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

##### **1.4 INFORMATIONAL SUBMITTALS**

- A. Product Certificates: For each type of meter and gage.

##### **1.5 CLOSEOUT SUBMITTALS**

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

#### **PART 2 - PRODUCTS**

##### **2.1 LIQUID-IN-GLASS THERMOMETERS**

- A. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Trerice H.O. Co.; BX9 or comparable product by one of the following:
  - a. Weiss Instruments, Inc.
  - b. Winters Instruments - U.S.
2. Standard: ASME B40.200.
3. Case: Cast aluminum; 9-inch nominal size unless otherwise indicated.
4. Case Form: Adjustable angle unless otherwise indicated.
5. Tube: Glass with magnifying lens and blue or red organic liquid.
6. Tube Background: Non-reflective aluminum with permanently etched scale markings graduated in deg F.
7. Window: Glass.
8. Stem: Aluminum and of length to suit installation.
  - a. Design for Thermowell Installation: Bare stem.
9. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

## 2.2 THERMOWELLS

### A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR (copper nicket 90-10).
4. Material for Use with Steel Piping: CRES (stainless steel).
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

### B. Heat-Transfer Medium: Mixture of graphite and glycerin.

## 2.3 PRESSURE GAGES

### A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Trerice H.O. Co.; 600CB or comparable product by one of the following:
  - a. Ashcroft Inc.
  - b. Miljoco Corporation.



- c. Weiss Instruments, Inc.
- d. Winters Instruments - U.S.
- 2. Standard: ASME B40.100.
- 3. Case: Solid-front, pressure relief type(s); cast aluminum; 4-1/2-inch nominal diameter.
- 4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
- 5. Pressure Connection: Brass, with NPS 1/4, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
- 6. Movement: Mechanical, with link to pressure element and connection to pointer.
- 7. Dial: Non-reflective aluminum with permanently etched scale markings graduated in psi.
- 8. Pointer: Dark-colored metal.
- 9. Window: Glass.
- 10. Ring: Stainless steel.
- 11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

## 2.4 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4, ASME B1.20.1 pipe threads and porous-metal-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass ball, with NPS 1/4, ASME B1.20.1 pipe threads.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install thermowells with socket extending a minimum of 2 inches into fluid and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- G. Install valve and snubber in piping for each pressure gage for fluids.
- H. Install thermometers in the following locations:
  - 1. Inlet and outlet of each water heater.
- I. Install pressure gages in the following locations:

1. Building water service entrance into building.
2. Suction and discharge of each domestic water pump.

### 3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

### 3.3 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

### 3.4 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each domestic water heater shall be the following:
  1. Metal case, industrial-style, liquid-in-glass type.
- B. Thermometers at inlets and outlets of each domestic water heat exchanger shall be the following:
  1. Metal case, industrial-style, liquid-in-glass type.
  2. Test plug with EPDM self-sealing rubber inserts.
- C. Thermometer stems shall be of length to match thermowell insertion length.

### 3.5 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Hot-Water Piping: 0 to 250 deg F.

### 3.6 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at discharge of each water service into building shall be the following:
  1. Solid-front, pressure-relief, direct-mounted, metal case.
- B. Pressure gages at inlet and outlet of each water pressure-reducing valve shall be the following:
  1. Solid-front, pressure-relief, direct-mounted, metal case.
  2. Test plug with EPDM self-sealing rubber inserts.
- C. Pressure gages at suction and discharge of each domestic water pump shall be the following:
  1. Solid-front, pressure-relief, direct-mounted, metal case.
  2. Test plug with EPDM self-sealing rubber inserts.

3.7 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Water Piping: 0 to 160 psi.

**END OF SECTION**

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## **SECTION 22 05 23.11**

### **GENERAL DUTY VALVES FOR DOMESTIC WATER PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Bronze ball valves.
  - 2. Iron, single-flange butterfly valves.
  - 3. Bronze swing check valves.
  - 4. Iron swing check valves.
  - 5. Iron, center-guided check valves.

##### **1.3 DEFINITIONS**

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene-diene terpolymer rubber.

##### **1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of valve.
  - 1. Certification that products comply with NSF 61.

##### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, and soldered ends.
  - 3. Set ball valves open to minimize exposure of functional surfaces.
  - 4. Set butterfly valves closed or slightly open.
  - 5. Set check valves in either closed or open position.
- B. Use the following precautions during storage:

1. Maintain valve end protection.
  2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
1. ASME B1.20.1 for threads for threaded end valves.
  2. ASME B31.9 for building services piping valves.
  3. ASME B16.1 for flanges on iron valves.
  4. ASME B16.5 for flanges on steel valves.
  5. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
  6. ASME B31.9 for building service piping valves.
- C. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- D. NSF Compliance: NSF 61 for valve materials for potable-water service.
- E. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- F. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- G. Valve Sizes: Same as upstream piping unless otherwise indicated.
- H. Valve Actuator Types:
1. Gear Actuator: For valves NPS 8 and larger.
  2. Handlever: For valves NPS 6 and smaller.
- I. Valves in Insulated Piping:
1. Include 2-inch stem extensions.
  2. Extended operating handles of non-thermal conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
  3. Memory stops that are fully adjustable after insulation is applied.
- J. Valve Bypass and Drain Connections: MSS SP-45.

## 2.2 BRONZE BALL VALVES

### A. Bronze Ball Valves, Two-Piece with Full Port and Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Conbraco Industries, Inc.; Apollo Valves.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-110 or MSS-145.
  - b. CWP Rating: 600 psig.
  - c. Body Design: Two piece.
  - d. Body Material: Bronze.
  - e. Ends: Threaded or soldered[ **or press**].
  - f. Seats: PTFE.
  - g. Stem: Stainless steel.
  - h. Ball: Stainless steel, vented.
  - i. Port: Full.

## 2.3 IRON, SINGLE-FLANGE BUTTERFLY VALVES

### A. Iron, Single-Flange Butterfly Valves with Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Jenkins Valves.
  - b. Milwaukee Valve Company.
  - c. NIBCO INC.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-67, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: EPDM.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Aluminum bronze.

## 2.4 BRONZE SWING CHECK VALVES

### A. Bronze Swing Check Valves with Nonmetallic Disc, Class 150:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Milwaukee Valve Company.
  - c. NIBCO INC.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 4.
  - b. CWP Rating: 300 psig.
  - c. Body Design: Horizontal flow.
  - d. Body Material: ASTM B 62, bronze.
  - e. Ends: Threaded or soldered. See valve schedule articles.
  - f. Disc: PTFE.

### B. Bronze Swing Check Valves, Press Ends:

1. Description:
  - a. Standard: MSS SP-80 and MSS SP-139.
  - b. CWP Rating: Minimum 200 psig.
  - c. Body Design: Horizontal flow.
  - d. Body Material: ASTM B 584, bronze.
  - e. Ends: Press.
  - f. Press Ends Connection Rating: Minimum 200 psig
  - g. Disc: Brass or bronze.

## 2.5 IRON SWING CHECK VALVES

### A. Iron Swing Check Valves with Metal Seats, Class 125:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Milwaukee Valve Company.
  - c. NIBCO INC.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Clear or full waterway.



- d. Body Material: ASTM A 126, gray iron with bolted bonnet.
- e. Ends: Flanged or threaded. See valve schedule articles.
- f. Trim: Bronze.
- g. Gasket: Asbestos free.

## 2.6 IRON, CENTER-GUIDED, SPRING-LOADED CHECK VALVES

### A. Iron Globe, Center-Guided Check Valves with Metal Seat, Class 125:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Milwaukee Valve Company.
  - b. Mueller Steam Specialty; a division of SPX Corporation.
  - c. NIBCO INC.
  - d. Watts Regulator Co.; A division of Watts Water Technologies, Inc.
- 2. Description:
  - a. Standard: MSS SP-125.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron.
  - d. Style: Globe, spring loaded.
  - e. Ends: Flanged.
  - f. Seat: Bronze.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for damage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### 3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Check Valves: Install check valves for proper direction of flow.
  - 1. Swing Check Valves: In horizontal position with hinge pin level.
  - 2. Center-Guided Check Valves: In horizontal or vertical position, between flanges.
  - 3. Lift Check Valves: With stem upright and plumb.
- F. Install valve tags. Comply with requirements in Section 22 05 53 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

### 3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

### 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- B. If valve applications are not indicated, use the following:
  - 1. Shutoff Service:
    - a. NPS 2 and Smaller: Ball valves.
    - b. NPS 2-1/2 and Larger: Butterfly valves.
  - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
  - 3. Pump-Discharge Check Valves:
    - a. NPS 2 and Smaller: Bronze swing check valves with nonmetallic disc.
    - b. NPS 2-1/2 and Larger: Iron, center-guided, metal-seat check valves.
- C. Select valves with the following end connections:
  - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
  - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged or threaded.
  - 3. For Copper Tubing, NPS 5 and Larger: Flanged.
  - 4. For Steel Piping, NPS 2 and Smaller: Threaded.

5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged or threaded.
6. For Steel Piping, NPS 5 and Larger: Flanged.

### 3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

#### A. Pipe NPS 2 and Smaller:

1. Bronze ball valves, two-piece with full port and stainless-steel trim. Provide with threaded or solder joint ends.
2. Bronze swing check valves with nonmetallic disc, Class 150, with threaded joint ends.

#### B. Pipe NPS 2-1/2 and Larger:

1. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, aluminum-bronze disc.
2. Iron swing check valves with metal seats, Class 125, with flanged end connections.
3. Iron, center-guided check valves with globe, metal seat, Class 125, with flanged end connections.

**END OF SECTION**

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## **SECTION 22 05 23.31**

### **GENERAL DUTY VALVES FOR SANITARY WASTE AND STORM DRAINAGE PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Bronze ball valves.
  - 2. Bronze swing check valves.
  - 3. Iron swing check valves.

##### **1.3 DEFINITIONS**

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene-diene terpolymer rubber.
- C. NRS: Nonrising stem.
- D. OS&Y: Outside screw and yoke.

##### **1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of valve.
  - 1. Certification that products comply with NSF 61.

##### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, and soldered ends.
  - 3. Set ball valves open to minimize exposure of functional surfaces.
  - 4. Set butterfly valves closed or slightly open.
  - 5. Set check valves in either closed or open position.

- B. Use the following precautions during storage:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
  - 1. ASME B1.20.1 for threads for threaded end valves.
  - 2. ASME B31.9 for building services piping valves.
  - 3. ASME B16.1 for flanges on iron valves.
  - 4. ASME B16.5 for flanges on steel valves.
  - 5. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
  - 6. ASME B31.9 for building service piping valves.
- C. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- D. NSF Compliance: NSF 61 for valve materials for potable-water service.
- E. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- F. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- G. Valve Sizes: Same as upstream piping unless otherwise indicated.
- H. Valve Actuator Types:
  - 1. Gear Actuator: For valves NPS 8 and larger.
  - 2. Handlever: For valves NPS 6 and smaller.
- I. Valves in Insulated Piping:
  - 1. Include 2-inch stem extensions.
  - 2. Extended operating handles of non-thermal conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
  - 3. Memory stops that are fully adjustable after insulation is applied.

- J. Valve Bypass and Drain Connections: MSS SP-45.

## 2.2 BRONZE BALL VALVES

- A. Bronze Ball Valves, Two-Piece with Full Port and Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Conbraco Industries, Inc.; Apollo Valves.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-110 or MSS-145.
  - b. CWP Rating: 600 psig.
  - c. Body Design: Two piece.
  - d. Body Material: Bronze.
  - e. Ends: Threaded or soldered.
  - f. Seats: PTFE.
  - g. Stem: Stainless steel.
  - h. Ball: Stainless steel, vented.
  - i. Port: Full.

## 2.3 BRONZE SWING CHECK VALVES

- A. Bronze Swing Check Valves with Nonmetallic Disc, Class 150:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Milwaukee Valve Company.
  - c. NIBCO INC.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 4.
  - b. CWP Rating: 300 psig.
  - c. Body Design: Horizontal flow.
  - d. Body Material: ASTM B 62, bronze.
  - e. Ends: Threaded or soldered. See valve schedule articles.
  - f. Disc: PTFE.

## 2.4 IRON SWING CHECK VALVES

### A. Iron Swing Check Valves with Metal Seats, Class 125:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Milwaukee Valve Company.
  - c. NIBCO INC.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged or threaded. See valve schedule articles.
  - f. Trim: Bronze.
  - g. Gasket: Asbestos free.

## 2.5 IRON SWING CHECK VALVES WITH CLOSURE CONTROL

### A. Iron Swing Check Valves with Lever- and Spring-Closure Control, Class 125:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Milwaukee Valve Company.
  - c. NIBCO INC.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged or threaded. See valve schedule articles.
  - f. Trim: Bronze.
  - g. Gasket: Asbestos free.
  - h. Closure Control: Factory-installed exterior lever and weight.



## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for damage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### 3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Check Valves: Install check valves for proper direction of flow.
  - 1. Swing Check Valves: In horizontal position with hinge pin level.
  - 2. Center-Guided Check Valves: In horizontal or vertical position, between flanges.
  - 3. Lift Check Valves: With stem upright and plumb.
- F. Install valve tags. Comply with requirements in Section 22 05 53 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

### 3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

### 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

- B. If valve applications are not indicated, use the following:
  - 1. Shutoff Service: Ball valves.
  - 2. Pump-Discharge Check Valves:
    - a. NPS 2 and Smaller: Bronze swing check valves with nonmetallic disc.
    - b. NPS 2-1/2 and Larger: Iron swing check valves with lever and weight or spring.
- C. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- D. Select valves with the following end connections:
  - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged or threaded.
  - 3. For Copper Tubing, NPS 5 and Larger: Flanged.
  - 4. For Steel Piping, NPS 2 and Smaller: Threaded.
  - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged or threaded.
  - 6. For Steel Piping, NPS 5 and Larger: Flanged.

### 3.5 SANITARY-WASTE AND STORM-DRAINAGE VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
  - 1. Bronze ball valves, two-piece with full port and stainless-steel trim. Provide with threaded or solder joint ends.
  - 2. Bronze swing check valves with nonmetallic disc, Class 150, with threaded joint ends.
  - 3. Bronze Globe Valves: Class 150, nonmetallic disc.
- B. Pipe NPS 2-1/2 and Larger:
  - 1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
  - 2. Iron Swing Check Valves with Closure Control: Class 125, lever and weight.

**END OF SECTION**

## **SECTION 22 05 29**

### **HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Metal pipe hangers and supports.
  - 2. Trapeze pipe hangers.
  - 3. Metal framing systems.
  - 4. Fastener systems.
  - 5. Equipment supports.
- B. Related Requirements:
  - 1. Section 220516 "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.
  - 2. Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment" for vibration isolation devices.

##### **1.3 DEFINITIONS**

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

##### **1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:
  - 1. Trapeze pipe hangers.
  - 2. Metal framing systems.
  - 3. Pipe stands.
  - 4. Equipment supports.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 01 40 00 "Quality Requirements," to design trapeze pipe hangers and equipment supports.
- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
  - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
  - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

### 2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
  - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
  - 2. Galvanized Metallic Coatings: Pre-galvanized, hot-dip galvanized, or electro-galvanized.
  - 3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
  - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
  - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Stainless-Steel Pipe Hangers and Supports:
  - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
  - 2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
  - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- C. Copper Pipe and Tube Hangers:
  - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
  - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

### 2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

## 2.4 METAL FRAMING SYSTEMS

### A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Cooper B-Line, Inc.
  - b. Flex-Strut Inc.
  - c. Unistrut Corporation; Tyco International, Ltd.
- 2.
3. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
4. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
5. Channels: Continuous slotted carbon-steel channel with inturned lips.
6. Channel Width: Selected for applicable load criteria.
7. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
8. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
9. Metallic Coating: Electroplated zinc or Hot-dip galvanized.

### B. Non-MFMA Manufacturer Metal Framing Systems:

- 1.
2. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
4. Channels: Continuous slotted carbon-steel channel with inturned lips.
5. Channel Width: Select for applicable load criteria.
6. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
7. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
8. Metallic Coating: Hot-dip galvanized

## 2.5 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

### PART 3 - EXECUTION

#### 3.1 APPLICATION

- A. Comply with requirements in Section 07 84 13 "Penetration Firestopping" for Firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

#### 3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
  - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
  - 2. Field fabricate from ASTM A 36/A 36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- D. Fastener System Installation:
  - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
  - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Pipe Stand Installation:
  - 1. Pipe Stand Types, except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
- F. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- G. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

- H. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- I. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- J. Install lateral bracing with pipe hangers and supports to prevent swaying.
- K. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- L. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- M. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- N. Insulated Piping:
  - 1. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
  - 2. Install MSS SP-58, Type 40 protective shields on piping. Shields shall span an arc of 180 degrees. Secure shield to pipe on both ends with stainless steel bands.
  - 3. Shield Dimensions for Pipe: Not less than the following:
    - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
    - b. NPS 4: 12 inches long and 0.06 inch thick.
    - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
    - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
    - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.

### 3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

### 3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 / D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove welding flux immediately.
  - 4. Finish welds at exposed connections, so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

### 3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

### 3.6 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal are specified in Section 099113.1 "Exterior Painting for Mechanical and Electrical Systems" and Section 099123.1 "Interior Painting for Mechanical and Electrical Systems."
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A 780 / A 780M.

### 3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.



- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers, and metal framing systems and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of non-insulated or insulated, stationary pipes NPS 1/2 to NPS 30.
  - 2. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
  - 3. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
- K. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
  - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
- L. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- O. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

**END OF SECTION**

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## **SECTION 22 05 48.13**

### **VIBRATION CONTROLS FOR PLUMBING PIPING AND EQUIPMENT**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Elastomeric isolation pads.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
  - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
  - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device type required.
- B. Shop Drawings:
  - 1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment.

#### **PART 2 - PRODUCTS**

##### **2.1 ELASTOMERIC ISOLATION PADS**

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Mason Industries, Inc.; Mason Super W or comparable product by one of the following:
  - a. Kinetics Noise Control, Inc.
  - b. Vibration Mountings & Controls, Inc.
- 2. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.

3. Size: Factory or field cut to match requirements of supported equipment.
4. Pad Material: Oil and water resistant with elastomeric properties.
5. Surface Pattern: Waffle pattern.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 VIBRATION CONTROL DEVICE INSTALLATION

- A. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.

**END OF SECTION**

## **SECTION 22 05 53**

### **IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Equipment labels.
  - 2. Warning signs and labels.
  - 3. Pipe labels.
  - 4. Valve tags.
  - 5. Warning tags.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- C. Valve numbering scheme.
- D. Valve Schedules: For each piping system to include in maintenance manuals.

#### **PART 2 - PRODUCTS**

##### **2.1 EQUIPMENT LABELS**

- A. Plastic Labels for Equipment:
  - 1.
  - 2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
  - 3. Letter Color: White.
  - 4. Background Color: Black.
  - 5. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

6. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
  7. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
  8. Fasteners: Stainless-steel rivets.
  9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number.
- C. Equipment Label Schedule: For each item of equipment to be labeled, tabulate equipment label content. Equipment schedule shall be included in operation and maintenance data.

## 2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Black.
- C. Background Color: Yellow.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- G. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- H. Label Content: Include caution and warning information plus emergency notification instructions.

## 2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- C. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: Size letters according to ASME A13.1 for piping.

## 2.4 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
  1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
  2. Fasteners: Brass wire-link chain.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
  1. Valve-tag schedule shall be included in operation and maintenance data.

## 2.5 WARNING TAGS

- A. Description: Preprinted or partially preprinted accident-prevention tags of plasticized card stock with matte finish suitable for writing.
  1. Size: Approximately 4 by 7 inches.
  2. Fasteners: Brass grommet and wire.
  3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
  4. Color: Safety yellow background with black lettering.

# PART 3 - EXECUTION

## 3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

## 3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

### 3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

### 3.4 PIPE LABEL INSTALLATION

- A. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
  - 1. Near each valve and control device.
  - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
  - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
  - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
  - 5. Near major equipment items and other points of origination and termination.
  - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
  - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- B. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions. Install marker tape with arrows around the entire circumference of the pipe at the beginning and end of the pipe-label content.
- C. Pipe Label Color Schedule:
  - 1. Domestic Water Piping
    - a. Background: Safety green.
    - b. Letter Colors: White.

### 3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
  - 1. Valve-Tag Size and Shape:
    - a. Cold Water: 1-1/2 inches, round.
    - b. Hot Water: 1-1/2 inches, round.
    - c.



2. Valve-Tag Colors:
  - a. Cold Water: Natural.
  - b. Hot Water: Natural.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

**END OF SECTION**

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## **SECTION 22 05 93**

### **TESTING, ADJUSTING, AND BALANCING FOR PLUMBING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Balancing Hot Water/Hot Water Recirculation Systems:
    - a. Constant-flow plumbing hot water systems.
- B. Related Sections:
  - 1. Section 019113 "General Commissioning Requirements" for general commissioning process requirements.
  - 2. Section 230593 "Testing, Adjusting and Balancing for HVAC"

##### **1.3 DEFINITIONS**

- A. AABC: Associated Air Balance Council.
- B. BAS: Building automation systems.
- C. NEBB: National Environmental Balancing Bureau.
- D. TAB: Testing, adjusting, and balancing.
- E. TABB: Testing, Adjusting, and Balancing Bureau.
- F. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- G. TDH: Total dynamic head.
- H. Special Inspector: An entity engaged to inspect smoke control systems.

#### 1.4 PREINSTALLATION MEETINGS

- A. TAB Conference: Conduct a TAB conference at Project site after approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.
  - 1. Minimum Agenda Items:
    - a. The Contract Documents examination report.
    - b. The TAB plan.
    - c. Needs for coordination and cooperation of trades and subcontractors.
    - d. Proposed procedures for documentation and communication flow.

#### 1.5 ACTION SUBMITTALS

- A. Sustainable Design Submittals:
  - 1. TAB Report: Documentation indicating that Work complies with ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."
- B. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- C. Report Format Submittals: Within 60 days of Contractor's Notice to Proceed, submit the following as specified in "Preparation" Article.
  - 1. TAB strategies and step-by-step procedures.
  - 2. System readiness checklists.

#### 1.6 INFORMATIONAL SUBMITTALS

- A. Contract Documents Examination Report: Within 60 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.
- B. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- C. Certified TAB reports.
- D. Sample report forms.
- E. Instrument calibration reports, to include the following:
  - 1. Instrument type and make.
  - 2. Serial number.
  - 3. Application.
  - 4. Dates of use.
  - 5. Dates of calibration.

## 1.7 QUALITY ASSURANCE

- A. TAB Specialists Qualifications: Certified by AABC or NEBB.
  - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC or NEBB. A TAB Field Supervisor shall be on the project site at all times during TAB work and shall have a minimum three years' of TAB experience with air, water, sound, and vibration testing.
    - a. NEBB: Certified Professional (TAB-CP) or Certified Technician (TAB-CT).
    - b. AABC: Certified Test and Balance Engineer (TBE) or Certified Technician.
  - 2. TAB Technician: Employee of the TAB specialist and certified by AABC or NEBB as a TAB technician.
    - a. NEBB: Certified Technician (TAB-CT).
    - b. AABC: Certified Technician.
  - 3.
- B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- C.
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."
- E. Warranty: Comply with the program requirements of either:
  - 1. AABC National Performance Guaranty.
  - 2. NEBB Conformance Certification.

## 1.8 FIELD CONDITIONS

- A. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

## 1.9 TAB CONTRACTOR'S RESPONSIBILITIES

- A. Attend testing, adjusting, and balancing review and coordination meeting.
- B. Participate in verification of the TAB report by the CxA or Engineer for verification and diagnostic purposes.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 TAB SPECIALISTS

A. Subject to compliance with requirements, engage one of the following:

1. FTS Test and Balance
  - a. Location: Tallahassee, Florida
  - b. Contact: Heath Allbaugh, CP
  - c. Phone Number: (850) 727-5391
2. HVAC Testing Services, Inc.
  - a. Location: Thomasville, Georgia
  - b. Contact: Greg Lang, CP / Pete Lang
  - c. Phone Number: (229) 227-0255
3. Indoor Air Professionals, Inc.
  - a. Location: Fort Myers, Florida
  - b. Contact: Joseph Molloy, III, CP
  - c. Phone Number: (239) 707-9732

3.2 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for Plumbing systems and equipment.
- D. Examine design data including plumbing system descriptions, statements of design assumptions for hot water/hot water recirculating systems, and statements of philosophies and assumptions about plumbing system and equipment controls.
- E. Examine equipment performance data including pump curves.
  1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.

- F. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- G. Examine test reports specified in individual system and equipment Sections.
- H. Examine strainers. Verify that startup screens have been replaced by permanent screens with indicated perforations.
- I. Examine control valves for proper installation for their intended function of throttling, diverting, or mixing fluid flows.
- J. Examine system pumps to ensure absence of entrained air in the suction piping.
- K. Examine operating safety interlocks and controls on plumbing equipment.
- L. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

### 3.3 PREPARATION

- A. Prepare a TAB plan that includes the following:
  - 1. Equipment and systems to be tested.
  - 2. Strategies and step-by-step procedures for balancing the systems.
  - 3. Instrumentation to be used.
  - 4. Project specific forms with specific identification for all equipment and systems. Project specific forms shall include design data for all equipment and systems to be tested and descriptions of any other necessary supporting data required in the final report that will be included (i.e. pump curves, layout drawings, balancing valve charts, etc).
- B. Perform system-readiness checks of plumbing systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
  - 1. Hydronics:
    - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
    - b. Piping is complete.
    - c. Systems are flushed.
    - d. Strainers are pulled and cleaned.
    - e. Control valves are functioning per the sequence of operation.
    - f. Shutoff and balance valves have been verified to be 100 percent open.
    - g. Pumps are started and proper rotation is verified.
    - h. Pump gage connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
    - i. Suitable access to balancing devices and equipment is provided.

### 3.4 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance", ASHRAE 111, or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" , and in this Section.
- B. Mark equipment and balancing devices, valve position indicators, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- C. Take and report testing and balancing measurements in inch-pound (IP) units.
  - 1.
    - a.
  - 2.
    - a.
  - 3.

### 3.5 GENERAL PROCEDURES FOR DOMESTIC HOT WATER SYSTEMS

- A. Prepare test reports for pumps, and heat exchangers. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and heat exchanger flow rates with pump design flow rate.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:
  - 1. Check liquid level in expansion tank.
  - 2. Check highest vent for adequate pressure.
  - 3. Check balancing valves for proper position.
  - 4. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
  - 5. Check that air has been purged from the system.

### 3.6 PROCEDURES FOR CONSTANT-FLOW HOT WATER RECIRCULATING SYSTEMS

- A. Adjust pumps to deliver total design gpm.
  - 1. Measure total water flow.
    - a. Position valves for full flow through recirculation loop.
    - b. Measure flow by main flow meter, if installed.
    - c. If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
  - 2. Measure pump TDH as follows:
    - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.



- b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
  - c. Convert pressure to head and correct for differences in gage heights.
  - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
    - 1) If impeller sizes must be adjusted to achieve pump performance, obtain approval from Engineer and comply with requirements of Division 23 Section "Hydronic Pumps".
  - e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
- 3. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
- B. Adjust flow-measuring devices installed in mains and branches to design water flows.
  - 1. Measure flow in main and branch pipes.
  - 2. Adjust main and branch balance valves for design flow.
  - 3. Re-measure each main and branch after all have been adjusted.
- C. Verify final system conditions as follows:
  - 1. Re-measure and confirm that total water flow is within design.
  - 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
  - 3. Mark final settings.
  - 4. Mark pump manufacturer's head-capacity curve.
- D. Verify that memory stops have been set.
  - 1.
    - a.

### 3.7 PROCEDURES FOR HEAT EXCHANGERS

- A. Adjust water flow to within specified tolerances.
- B. Measure inlet and outlet water temperatures.
- C. Measure inlet steam pressure.
- D. Check settings and operation of safety and relief valves. Record settings.

### 3.8 PROCEDURES FOR MOTORS

- A. Motors 1/2 HP and Larger: Test at final balanced conditions and record the following data:
  - 1. Manufacturer's name, model number, and serial number.

2. Motor horsepower rating.
3. Motor rpm.
4. Phase and hertz.
5. Nameplate and measured voltage, each phase.
6. Nameplate and measured amperage, each phase.
7. Starter size and thermal-protection-element rating.
8. Service factor and frame size.

- B. Motors Driven by Variable-Frequency Controllers: Test manual bypass of controller to prove proper operation.

### 3.9 CONTROLS VERIFICATION

- A. In conjunction with system balancing, perform the following:
1. Verify temperature control system is operating within the design limitations.
  2. Verify that controlled devices are properly installed and connected to correct controller.
  3. Verify location and installation of sensors to ensure that they sense only intended temperature or pressure.
- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

### 3.10 TOLERANCES

- A. Set plumbing system's water flow rates within the following tolerances:
1. Water Flow Rate: Plus or minus 10 percent.
  - 2.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

### 3.11 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems balancing devices. Recommend changes and additions to systems balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to plumbing systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare weekly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

### 3.12 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
  - 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
  - 2. Include a list of instruments used for procedures, along with proof of calibration.
  - 3. Certify validity and accuracy of field data.
  - 4. Include warranty certificate meeting the requirements of one of the following programs:
    - a. AABC – National Performance Guaranty
    - b. NEBB – Conformance Certification
- B. Final Report Contents: In addition to certified field-report data, include the following:
  - 1. Pump curves, marked with operating conditions.
  - 2. Manufacturers' test data.
  - 3. Field test reports prepared by system and equipment installers.
  - 4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
  - 1. Title page.
  - 2. Name and address of the TAB specialist.
  - 3. Project name.
  - 4. Project location.
  - 5. Architect's name and address.
  - 6. Engineer's name and address.
  - 7. Contractor's name and address.
  - 8. Report date.
  - 9. Signature of TAB supervisor who certifies the report.
  - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
  - 11. Summary of contents including the following:
    - a. Indicated versus final performance.
    - b. Notable characteristics of systems.
    - c. Description of system operation sequence if it varies from the Contract Documents.
  - 12. Nomenclature sheets for each item of equipment.
  - 13. Notes to explain why certain final data in the body of reports vary from indicated values.
- D. System Diagrams: Include schematic layouts of hot water distribution systems. Present each system with single-line diagram and include the following:
  - 1. Water flow rates.
  - 2. Pipe and valve sizes and locations.

3. Balancing stations.
  4. Position of balancing devices.
  5. Motor Data:
    - a. Motor make, and frame type and size.
    - b. Horsepower and rpm.
    - c. Volts, phase, and hertz.
    - d. Full-load amperage and service factor.
    - e. Sheave make, size in inches, and bore.
    - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
- E. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:
1. Unit Data:
    - a. Unit identification.
    - b. Location.
    - c. Service.
    - d. Make and size.
    - e. Model number and serial number.
    - f. Water flow rate in gpm.
    - g. Water pressure differential in feet of head or psig.
    - h. Pump rpm.
    - i. Impeller diameter in inches.
    - j. Motor make and frame size.
    - k. Motor horsepower and rpm.
    - l. Voltage at each connection.
    - m. Amperage for each phase.
    - n. Full-load amperage and service factor.
    - o. Seal type.
  2. Test Data (Indicated and Actual Values):
    - a. Static head in feet of head or psig.
    - b. Pump shutoff pressure in feet of head or psig.
    - c. Actual impeller size in inches.
    - d. Full-open flow rate in gpm.
    - e. Full-open pressure in feet of head or psig.
    - f. Final discharge pressure in feet of head or psig.
    - g. Final suction pressure in feet of head or psig.
    - h. Final total pressure in feet of head or psig.
    - i. Final water flow rate in gpm.
    - j. Voltage at each connection.
    - k. Amperage for each phase.
- F. Instrument Calibration Reports:
1. Report Data:

- a. Instrument type and make.
- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

### 3.13 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of Engineer. The TAB Contractor shall include within his bid price an allowance for 8 hours of time to meet with the Engineer for the purpose of verifying the TAB results. Time for the Engineer shall be charged at \$120.00 per hour and billed directly to the TAB Contractor from the Engineer.
- B. At Engineer's option, Engineer shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- E. If TAB work fails, proceed as follows:
  - 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
  - 2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
  - 3. If the second verification also fails, design professional may contact AABC Headquarters regarding the AABC National Performance Guaranty or NEBB Headquarters regarding the NEBB Conformance Certification.
- F. Prepare test and inspection reports.

### 3.14 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

**END OF SECTION**

## **SECTION 22 07 16.12**

### **INSULATION FOR DOMESTIC HOT-WATER EQUIPMENT**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section includes insulating the following plumbing equipment:
  - 1. Domestic water heat exchangers.
  - 2.
  - 3.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied, if any).
- B. Shop Drawings:
  - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
  - 2. Detail removable insulation at equipment connections and access panels.
  - 3. Detail application of field-applied jackets.

##### **1.4 QUALITY ASSURANCE**

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
  - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
  - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 22 05 29 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with equipment Installer for equipment insulation application.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Equipment Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.
- E. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

- 1. Products: Subject to compliance with requirements, provide one of the following:

- a. CertainTeed Corp.; CrimpWrap.
- b. Johns Manville; MicroFlex.



- c. Knauf Insulation; Pipe and Tank Insulation.
- d. Owens Corning; Fiberglas Pipe and Tank Insulation.

## 2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
    - b. Eagle Bridges - Marathon Industries; 225.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
    - d. Mon-Eco Industries, Inc.; 22-25.
  - 2. Adhesive: As recommended by mineral fiber manufacturer and with a VOC content of 80 g/L or less.
  - 3. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- C. ASJ Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
  - 1. Adhesives shall have a VOC content of 50 g/L or less.
  - 2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

## 2.3 MASTICS AND COATINGS

- A. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 1. Mastics: As recommended by insulation manufacturer and with a VOC content of 50 g/L or less.
  - 2. Mastics shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

B. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:
  - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
  - b. Eagle Bridges - Marathon Industries; 550.
  - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
  - d. Mon-Eco Industries, Inc.; 55-50.
2. Water-Vapor Permeance: ASTM 96, greater than 1.0 perm at manufacturer's recommended dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Color: White.

2.4 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.

2.5 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.
- B. Metal Jacket:
1. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
    - a. Factory cut and rolled to size.
    - b. Finish and thickness are indicated in field-applied jacket schedules.
    - c. Moisture Barrier for Indoor Applications: 2.5-mil-thick polysurlyn.
    - d. Moisture Barrier for Outdoor Applications: 2.5-mil-thick polysurlyn.

2.6 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
1. Width: 3 inches.
  2. Thickness: 11.5 mils.
  3. Adhesion: 90 ounces force/inch in width.
  4. Elongation: 2 percent.
  5. Tensile Strength: 40 lbf/inch in width.
  6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

## 2.7 SECUREMENTS

### A. Bands:

1. Stainless Steel: ASTM A167 or ASTM A240/A240M, Type 304; 0.015 inch thick, 1/2 inch wide with wing seal.
2. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal.
3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

### B. Insulation Pins and Hangers:

1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
  - a. Products: Subject to compliance with requirements, provide one of the following:
    - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
    - 2) GEMCO; Perforated Base.
    - 3) Midwest Fasteners, Inc.; Spindle.
  - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
  - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
  - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
  - a. Products: Subject to compliance with requirements, provide one of the following:
    - 1) AGM Industries, Inc.; RC 150.
    - 2) GEMCO; R-150.
    - 3) Midwest Fasteners, Inc.; WA-150.
    - 4) Nelson Stud Welding; Speed Clips.
  - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.

### C. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

## 2.8 CORNER ANGLES

- A. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
  - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
  - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

### 3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install multiple layers of insulation with longitudinal and end seams staggered.
- E. Keep insulation materials dry during application and finishing.
- F. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- G. Install insulation with least number of joints practical.
- H. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- I. Install insulation with factory-applied jackets as follows:
  - 1. Draw jacket tight and smooth.
  - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.

3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
  4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
- J. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- K. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- L. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- M. For above ambient services, do not install insulation to the following:
1. Vibration-control devices.
  2. Testing agency labels and stamps.
  3. Nameplates and data plates.
  4. Manholes.
  5. Handholes.
  6. Cleanouts.

### 3.4 INSTALLATION OF EQUIPMENT, TANK, AND VESSEL INSULATION

- A. Mineral-Fiber, Pipe, and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 50 percent coverage of tank and vessel surfaces.
  2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
  3. Protect exposed corners with secured corner angles.
  4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
    - a. Do not weld anchor pins to ASME-labeled pressure vessels.
    - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
    - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
    - d. Do not overcompress insulation during installation.
    - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
    - f. Impale insulation over anchor pins and attach speed washers.

- g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
- 5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
- 6. Stagger joints between insulation layers at least 3 inches.
- 7. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
- 8. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
- 9. Apply mastic to open ends, joints, seams, breaks, and punctures in insulation.

### 3.5 FIELD-APPLIED JACKET INSTALLATION

- A. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

### 3.6 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- B. Insulate indoor and outdoor equipment that is not factory insulated.
- C. Heat-exchanger (water-to-water for domestic water heating service) insulation shall be the following:
  - 1. Mineral-Fiber Pipe and Tank: 2 inches thick.
- D. Domestic hot-water hydropneumatic tank insulation shall be the following:
  - 1. Mineral-Fiber Pipe and Tank: 1 inch thick.
  - 2. Mineral-fiber pipe and tank.

### 3.7 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
  - 1. None.
- D. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:

1. Aluminum, Corrugated: 0.016 inch thick.
- E. Equipment, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
  1. Aluminum, Stucco Embossed with 1-1/4-Inch- (32-mm-) Deep Corrugations: 0.032 inch (0.81 mm) thick.

**END OF SECTION**

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## **SECTION 22 07 19.11**

### **INSULATION FOR DOMESTIC COLD-WATER PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section includes insulating the following plumbing piping services:
  - 1. Domestic cold-water piping.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings:
  - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
  - 2. Detail attachment and covering of heat tracing inside insulation where applicable.
  - 3. Detail insulation application at pipe expansion joints for each type of insulation.
  - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
  - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
  - 6. Detail application of field-applied jackets.

##### **1.4 QUALITY ASSURANCE**

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
  2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
1. Supply and Drain Protective Shielding Guards: ICC A117.1.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

#### 1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 22 05 29 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing, where applicable.

#### 1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

### PART 2 - PRODUCTS

#### 2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.
- E. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Pittsburgh Corning Corporation; Foamglas.
  - 2. Block Insulation: ASTM C552, Type I.
  - 3. Special-Shaped Insulation: ASTM C552, Type III.
  - 4. Preformed Pipe Insulation without Jacket: Comply with ASTM C552, Type II, Class 1.
  - 5. Preformed Pipe Insulation with Factory-Applied ASJ-SSL: Comply with ASTM C552, Type II, Class 2.
  - 6. Factory fabricate shapes according to ASTM C450 and ASTM C585.

## 2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-84.
  - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  - 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. ASJ Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
    - b. Eagle Bridges - Marathon Industries; 225.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-20.
  - d. Mon-Eco Industries, Inc.; 22-25.
- 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  - 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

## 2.3 MASTICS AND COATINGS

- A. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Retarder Mastic: Water based; suitable for indoor use on below-ambient services.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
    - b. Vimasco Corporation; 749.
  - 2. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
  - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
  - 4. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
  - 5. Color: White.
- C. Vapor-Retarder Mastic: Solvent based; suitable for outdoor use on below-ambient services.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
    - b. Eagle Bridges - Marathon Industries; 570.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
  - 2. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
  - 3. Service Temperature Range: Minus 50 to plus 220 deg F.
  - 4. Color: White.

## 2.4 SEALANTS

- A. Joint Sealants for Cellular-Glass Products:
  - 1. Subject to compliance with requirements, provide one of the following:

- a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
- b. Eagle Bridges - Marathon Industries; 405.
- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
- d. Mon-Eco Industries, Inc.; 44-05.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F.
5. Color: White or gray.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide one of the following:
  - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
  - b. Eagle Bridges - Marathon Industries; 405.
  - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
  - d. Mon-Eco Industries, Inc.; 44-05.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. ASJ Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

## 2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
  1. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.

## 2.6 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Fabric: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in. for covering pipe and pipe fittings.
  1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Chil-Glas Number 10.

## 2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.
- B. Metal Jacket:
  1. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
    - a. Factory cut and rolled to size.
    - b. Finish and thickness are indicated in field-applied jacket schedules.
    - c. Moisture Barrier for Indoor Applications: 2.5-mil-thick polysurlyn.
    - d. Moisture Barrier for Outdoor Applications: 2.5-mil-thick polysurlyn.
    - e. Factory-Fabricated Fitting Covers:
      - 1) Same material, finish, and thickness as jacket.
      - 2) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

## 2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
  1. Width: 3 inches.
  2. Thickness: 11.5 mils.
  3. Adhesion: 90 ounces force/inch in width.

4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

## 2.9 SECUREMENTS

### A. Bands:

1. Products: Subject to compliance with requirements, provide one of the following:
  - a. ITW Insulation Systems; Gerrard Strapping and Seals.
  - b. RPR Products, Inc.; Insul-Mate Strapping and Seals.
2. Stainless Steel: ASTM A167 or ASTM A240/A240M, Type 304; 0.015 inch thick, 1/2 inch wide with wing seal.

### B. Wire: 0.062-inch soft-annealed, stainless steel.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
  1. Verify that systems to be insulated have been tested and are free of defects.
  2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

### 3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.

- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Below Ambient Systems:
  - 1. Provide continuous vapor barrier; seal joints, longitudinal seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic and joint sealant.
  - 2. Where mastic is indicated provide vapor-barrier mastic as required for indoor or outdoor application.
  - 3. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous vapor barrier and thermal integrity unless otherwise indicated.
  - 4. Install insulation continuously through hangers and around anchor attachments.
  - 5. Extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
  - 1. Draw jacket tight and smooth.
  - 2. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.



### 3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
  - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
  - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
  - 1. Comply with requirements for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
  - 1. Pipe: Install insulation continuously through floor penetrations.
  - 2. Seal penetrations through fire-rated assemblies.

### 3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
  - 1. Provide factory applied ASJ-SSL jacket.
  - 2. Create a water stop between insulation and pipe by brushing vapor barrier mastic on pipe around circumference of pipe every 3 feet.

B. Insulation Installation on Pipe Flanges, Fittings, Elbows, Valves and Pipe Specialties:

1. Provide insulation without factory applied jacket.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. Provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Install preformed pipe insulation to outer diameter of pipe flange. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with insulating cement.
7. Secure mitered sections or segmented insulation with wire or bands.
8. Cover pipe fittings, valves, strainers, flanges, unions, and other specialties and any segmented insulated surfaces with a layer of finishing cement and install field-applied glass-cloth jacket.
9. Apply vapor-barrier mastic at exposed ends of insulation at pipe flanges, unions, and fittings.
10. Label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

### 3.6 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
  1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
  2. Embed glass cloth between two 0.062-inch-thick coats of mastic.
  3. Completely encapsulate insulation with coating, leaving no exposed insulation.
  4. Finish to achieve smooth, uniform finish.
- B. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.
  1. Do not install metal jacket over glass-cloth jacket.

### 3.7 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below. Color per schedule below.
  1. Semi-gloss Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
    - a. Finish Coat Material: Interior, semi-gloss, latex-emulsion size.
  2. Paint exposed piping without field applied metal jacket.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating. Color per schedule below.
- C. Color: Final color as selected by Engineer. Vary first and second coats to allow visual inspection of the completed Work.
  1. White.
- D. Do not field paint aluminum jackets.

3.8 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.9 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:

- 1. None

3.10 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Domestic Water Piping:

- 1. All Pipe Sizes: Insulation shall be one of the following:
    - a. Cellular Glass: 2 inches thick.

3.11 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
  - 1. Aluminum, Corrugated: 0.024 inch thick.
- D. Piping, Exposed:
  - 1. Aluminum, Corrugated: 0.024 inch (0.61 mm) thick.

**END OF SECTION**

## **SECTION 22 07 19.12**

### **INSULATION FOR DOMESTIC HOT-WATER PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section includes insulating the following plumbing piping services:
  - 1. Domestic hot-water piping.
  - 2. Domestic recirculating hot-water piping.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings:
  - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
  - 2. Detail attachment and covering of heat tracing inside insulation where applicable.
  - 3. Detail insulation application at pipe expansion joints for each type of insulation.
  - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
  - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
  - 6. Detail application of field-applied jackets.
  - 7. Detail application at linkages of control devices.

##### **1.4 QUALITY ASSURANCE**

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
  2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
1. Supply and Drain Protective Shielding Guards: ICC A117.1.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

#### 1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 22 05 29 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing, where applicable.

#### 1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

### PART 2 - PRODUCTS

#### 2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Pittsburgh Corning Corporation; Foamglas.
  - 2. Block Insulation: ASTM C552, Type I.
  - 3. Special-Shaped Insulation: ASTM C552, Type III.
  - 4. Preformed Pipe Insulation without Jacket: Comply with ASTM C552, Type II, Class 1.
  - 5. Preformed Pipe Insulation with Factory-Applied ASJ-SSL: Comply with ASTM C552, Type II, Class 2.
  - 6. Factory fabricate shapes according to ASTM C450 and ASTM C585.
- G. Mineral-Fiber, Preformed Pipe Insulation:
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Johns Manville; Micro-Lok.
    - b. Knauf Insulation; 1000-Degree Pipe Insulation.
    - c. Owens Corning; Fiberglas Pipe Insulation.
  - 2. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C547, Type I, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

## 2.2 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C449.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.

## 2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-84.
  2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
    - b. Eagle Bridges - Marathon Industries; 225.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
    - d. Mon-Eco Industries, Inc.; 22-25.
  2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. ASJ Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
    - b. Eagle Bridges - Marathon Industries; 225.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-20.
    - d. Mon-Eco Industries, Inc.; 22-25.
  2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."



## 2.4 MASTICS AND COATINGS

- A. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
    - b. Eagle Bridges - Marathon Industries; 550.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
    - d. Mon-Eco Industries, Inc.; 55-50.
    - e. Vimasco Corporation; WC-1/WC-5.
  - 2. Water-Vapor Permeance: ASTM E96, greater than 1.0 perm at manufacturer's recommended dry film thickness.
  - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
  - 4. Color: White.

## 2.5 SEALANTS

- A. Joint Sealants for Cellular-Glass Products:
  - 1. Subject to compliance with requirements, provide one of the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
    - b. Eagle Bridges - Marathon Industries; 405.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
    - d. Mon-Eco Industries, Inc.; 44-05.
  - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 3. Permanently flexible, elastomeric sealant.
  - 4. Service Temperature Range: Minus 100 to plus 300 deg F.
  - 5. Color: White or gray.
  - 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  - 7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Metal Jacket Flashing Sealants:
  - 1. Products: Subject to compliance with requirements, provide one of the following:

- a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
- b. Eagle Bridges - Marathon Industries; 405.
- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
- d. Mon-Eco Industries, Inc.; 44-05.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
  1. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Fabric: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in. for covering pipe and pipe fittings.
  1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Chil-Glas Number 10.

## 2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
  1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Johns Manville; Zeston.
    - b. P.I.C. Plastics, Inc.; FG Series.
    - c. Proto Corporation; LoSmoke.
    - d. Speedline Corporation; SmokeSafe.
  2. Adhesive: As recommended by jacket material manufacturer.
  3. Color: White.
  4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
    - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- C. Metal Jacket:
  1. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
    - a. Factory cut and rolled to size.
    - b. Finish and thickness are indicated in field-applied jacket schedules.
    - c. Moisture Barrier for Indoor Applications: 2.5-mil-thick polysurlyn.
    - d. Moisture Barrier for Outdoor Applications: 2.5-mil-thick polysurlyn.
    - e. Factory-Fabricated Fitting Covers:
      - 1) Same material, finish, and thickness as jacket.
      - 2) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

## 2.9 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
  1. Width: 3 inches.
  2. Thickness: 11.5 mils.
  3. Adhesion: 90 ounces force/inch in width.
  4. Elongation: 2 percent.
  5. Tensile Strength: 40 lbf/inch in width.
  6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
  - 1. Width: 2 inches.
  - 2. Thickness: 6 mils.
  - 3. Adhesion: 64 ounces force/inch in width.
  - 4. Elongation: 500 percent.
  - 5. Tensile Strength: 18 lbf/inch in width.

## 2.10 SECUREMENTS

- A. Bands:
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. ITW Insulation Systems; Gerrard Strapping and Seals.
    - b. RPR Products, Inc.; Insul-Mate Strapping and Seals.
  - 2. Stainless Steel: ASTM A167 or ASTM A240/A240M, Type 304; 0.015 inch thick, 1/2 inch wide with wing seal.
- B. Wire: 0.062-inch soft-annealed, stainless steel.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
  - 1. Verify that systems to be insulated have been tested and are free of defects.
  - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

### 3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Above Ambient Systems:
  - 1. Where mastic is indicated provide breather mastic.
  - 2. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal integrity unless otherwise indicated.
  - 3. Install insulation continuously through hangers and around anchor attachments.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
  - 1. Draw jacket tight and smooth.
  - 2. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- O. For above-ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Cleanouts.

### 3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
  2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
  4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
  2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
  4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
1. Comply with requirements for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
1. Pipe: Install insulation continuously through floor penetrations.
  2. Seal penetrations through fire-rated assemblies.

### 3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

#### A. Insulation Installation on Straight Pipes and Tubes:

1. Provide factory applied ASJ-SSL jacket.
2. Create a water stop between insulation and pipe by brushing vapor barrier mastic on pipe around circumference of pipe every 3 feet.

#### B. Insulation Installation on Pipe Flanges, Fittings, Elbows, Valves and Pipe Specialties:

1. Provide insulation without factory applied jacket.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. Provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Install preformed pipe insulation to outer diameter of pipe flange. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with insulating cement.
7. Secure mitered sections or segmented insulation with wire or bands.
8. Cover pipe fittings, valves, strainers, flanges, unions, and other specialties and any segmented insulated surfaces with a layer of finishing cement and install field-applied glass-cloth jacket.
9. Apply vapor-barrier mastic at exposed ends of insulation at pipe flanges, unions, and fittings.
10. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

#### C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Provide factory applied ASJ-SSL jacket.

B. Insulation Installation on Pipe Flanges, Fittings, Elbows, Valves and Pipe Specialties:

1. Insulate pipe elbows and tee fittings using preformed fitting insulation. Each piece shall be butted tightly against adjoining piece.
2. Insulate flanges and unions using a section of oversized preformed pipe insulation. Install preformed pipe insulation to outer diameter of pipe flange. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with insulating cement.
3. Insulate strainers, valves, and other pipe specialties using preformed fitting insulation. When preformed sections are not available, install mitered sections of pipe insulation. Secure mitered sections with wire or bands.
4. Arrange valve insulation to permit access to packing and to allow valve operation without disturbing insulation.
5. In concealed locations install fitted PVC cover over preformed fitting insulation. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
6. Cover pipe fittings, valves, strainers, flanges, unions, and other specialties in exposed locations and any segmented insulated surfaces with a layer of finishing cement and install field-applied glass-cloth jacket.
7. Apply breather mastic at exposed ends of insulation at pipe flanges, unions, and fittings.
8. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

C. Insulation Installation on Instrument Connections:

1. Install insulation on instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes.



2. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with mastic.
3. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

### 3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
  1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
  2. Embed glass cloth between two 0.062-inch-thick coats of mastic.
  3. Completely encapsulate insulation with coating, leaving no exposed insulation.
  4. Finish to achieve smooth, uniform finish.
- B. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.
  1. Do not install metal jacket over glass-cloth jacket.

### 3.8 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below. Color per schedule below.
  1. Semi-gloss Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
    - a. Finish Coat Material: Interior, semi-gloss, latex-emulsion size.
  2. Paint exposed piping without field applied metal jacket.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating. Color per schedule below.
- C. Color: Final color as selected by Engineer. Vary first and second coats to allow visual inspection of the completed Work.
  1. White.
- D. Do not field paint aluminum jackets.

3.9 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.10 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Hot and Recirculated Hot Water:
  - 1. NPS 1-1/4 and Smaller: Insulation shall be the following:
    - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inch thick.
  - 2. NPS 1-1/2 and Larger: Insulation shall be the following:
    - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inch thick.

3.11 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Domestic Hot and Recirculated Hot Water:
  - 1. All Pipe Sizes: Insulation shall be one of the following:
    - a. Cellular Glass: 2 inches thick.

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
  - 1. None.
- D. Piping, Exposed:
  - 1. Aluminum, Corrugated: 0.016 inch thick.
- E. Exposed fittings, valves, strainers, flanges, unions, and other specialties:
  - 1. Glass cloth jacket.

**END OF SECTION**

## **SECTION 22 07 19.13**

### **INSULATION FOR STORM-WATER PIPING AND DRAINS**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section includes insulating the following plumbing piping services:
  - 1. Roof drains and rainwater leaders.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings:
  - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
  - 2. Detail attachment and covering of heat tracing inside insulation where applicable.
  - 3. Detail insulation application at pipe expansion joints for each type of insulation.
  - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
  - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
  - 6. Detail application of field-applied jackets.
  - 7. Detail application at linkages of control devices.

##### **1.4 QUALITY ASSURANCE**

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
  2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
1. Supply and Drain Protective Shielding Guards: ICC A117.1.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

#### 1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 22 05 29 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing, where applicable.

#### 1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

### PART 2 - PRODUCTS

#### 2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.
- E. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C534, Type I for tubular materials.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Aeroflex USA, Inc.; Aerocel.
    - b. Armacell LLC; AP Armaflex.
    - c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.

## 2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Aeroflex USA, Inc.; Aero seal.
    - b. Armacell LLC; Armaflex 520 Adhesive.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
    - d. K-Flex USA; R-373 Contact Adhesive.
  - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.3 MASTICS AND COATINGS

- A. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Retarder Mastic: Water based; suitable for indoor use on below-ambient services.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
    - b. Vimasco Corporation; 749.
  - 2. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.

3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
5. Color: White.

## 2.4 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.
- B. Metal Jacket:
  1. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
    - a. Factory cut and rolled to size.
    - b. Finish and thickness are indicated in field-applied jacket schedules.
    - c. Moisture Barrier for Indoor Applications: 2.5-mil-thick polysurlyn.
    - d. Moisture Barrier for Outdoor Applications: 2.5-mil-thick polysurlyn.
    - e. Factory-Fabricated Fitting Covers:
      - 1) Same material, finish, and thickness as jacket.
      - 2) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

## 2.5 SECUREMENTS

- A. Bands:
  1. Products: Subject to compliance with requirements, provide one of the following:
    - a. ITW Insulation Systems; Gerrard Strapping and Seals.
    - b. RPR Products, Inc.; Insul-Mate Strapping and Seals.
  2. Stainless Steel: ASTM A167 or ASTM A240/A240M, Type 304; 0.015 inch thick, 1/2 inch wide with wing seal.
- B. Wire: 0.062-inch soft-annealed, stainless steel.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
  1. Verify that systems to be insulated have been tested and are free of defects.
  2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

### 3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
  - 1. Draw jacket tight and smooth.
  - 2. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

### 3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
  - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
  - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
  - 1. Comply with requirements for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
  - 1. Pipe: Install insulation continuously through floor penetrations.
  - 2. Seal penetrations through fire-rated assemblies.

### 3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
  - 1. Install pipe insulation to outer diameter of pipe flange.



2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

### 3.6 FIELD-APPLIED JACKET INSTALLATION

- A. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

1. Do not install metal jacket over glass-cloth jacket.

### 3.7 FINISHES

- A. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating. Color per schedule below.
- B. Color: Final color as selected by Engineer. Vary first and second coats to allow visual inspection of the completed Work.
1. White.
- C. Do not field paint aluminum jackets.

3.8 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.9 INDOOR PIPING INSULATION SCHEDULE

- A. Stormwater and Overflow:
  - 1. All Pipe Sizes: Insulation shall be the following:
    - a. Flexible Elastomeric: 1 inch thick.
- B. Roof Drain and Overflow Drain Bodies:
  - 1. All Pipe Sizes: Insulation shall be the following:
    - a. Flexible Elastomeric: 1 inch thick.

3.10 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
  - 1. None.
- D. Piping, Exposed:
  - 1. Aluminum, Corrugated: 0.016 inch thick.

**END OF SECTION**

## **SECTION 22 07 19.15**

### **INSULATION FOR ADA PLUMBING FIXTURES**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section includes insulating the following plumbing piping services:
  - 1. Supplies and drains for handicap-accessible lavatories and sinks.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).

##### **1.4 QUALITY ASSURANCE**

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
  - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
  - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

##### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

## 1.6 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

## PART 2 - PRODUCTS

### 2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General" and "Indoor Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.

### 2.2 PROTECTIVE SHIELDING GUARDS

- A. Protective Shielding Pipe Covers,:
  - 1. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.
- B. Protective Shielding Piping Enclosures,:
  - 1. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
  - 1. Verify that systems to be insulated have been tested and are free of defects.
  - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

### 3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- C. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- D. Keep insulation materials dry during application and finishing.
- E. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- F. Install insulation with least number of joints practical.
- G. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

### 3.4 PROTECTIVE SHIELDING PIPE COVERS INSTALLATION

- A. Install directly over bare piping or insulation with factory-applied jackets. Press seams together to engage internal fasteners.

### 3.5 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range.

### 3.6 INDOOR PIPING INSULATION SCHEDULE

- A. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:
  - 1. All Pipe Sizes: Insulation shall be the following:
    - a. Manufactured Protective Shielding Pipe Covers.

**END OF SECTION**

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## **SECTION 22 11 16**

### **DOMESTIC WATER PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Copper tube and fittings.
  - 2. Piping joining materials.
  - 3. Encasement for piping.
  - 4. Transition fittings.
  - 5. Dielectric fittings.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For transition fittings and dielectric fittings.

##### **1.4 INFORMATIONAL SUBMITTALS**

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.

##### **1.5 FIELD CONDITIONS**

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
  - 1. Notify Owner no fewer than 5 days in advance of proposed interruption of water service.
  - 2. Do not interrupt water service without Owner's written permission.

## PART 2 - PRODUCTS

### 2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372. Include marking "NSF-pw" on piping.

### 2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
- B. Soft Copper Tube: ASTM B 88, Type K water tube, annealed temper. Fittings in "Cast-Copper, Solder-Joint Fittings" Paragraph below are available in NPS 1/4 to NPS 12 (DN 8 to DN 300).
- C.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- F. Copper Unions:
  - 1. MSS SP-123.
  - 2. Cast-copper-alloy, hexagonal-stock body.
  - 3. Ball-and-socket, metal-to-metal seating surfaces.
  - 4. Solder-joint or threaded ends.

### 2.3 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
  - 1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
  - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys.
- D. Flux: ASTM B 813, water flushable.
- E. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.



## 2.4 ENCASEMENT FOR PIPING

- A. Standard: ASTM A 674 or AWWA C105/A21.5.
- B. Form: Sheet or tube.
- C. Color: Black.

## 2.5 TRANSITION FITTINGS

- A. General Requirements:
  - 1. Same size as pipes to be joined.
  - 2. Pressure rating at least equal to pipes to be joined.
  - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.
- D.

## 2.6 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
  - 1. Standard: ASSE 1079.
  - 2. Pressure Rating: .
  - 3. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
  - 1. Standard: ASSE 1079.
  - 2. Factory-fabricated, bolted, companion-flange assembly.
  - 3. Pressure Rating: .
  - 4. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Insulating Kits:
  - 1. Nonconducting materials for field assembly of companion flanges.
  - 2. Pressure Rating: 150 psig.
  - 3. Gasket: Neoprene or phenolic.
  - 4. Bolt Sleeves: Phenolic or polyethylene.

5. Washers: Phenolic with steel backing washers.

### PART 3 - EXECUTION

#### 3.1 EARTHWORK

- A. Comply with requirements in Section 31 20 00 "Earth Moving" for excavating, trenching, and backfilling.

#### 3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install underground copper tube in PE encasement according to ASTM A 674 or AWWA C105/A21.5.
- C. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 22 05 19 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 22 11 19 "Domestic Water Piping Specialties."
- D. Install shutoff valve immediately upstream of each dielectric fitting.
- E. Install water-pressure-reducing valves downstream from shutoff valves if static service pressure exceeds 60 psig. Comply with requirements for pressure-reducing valves in Section 22 11 19 "Domestic Water Piping Specialties."
- F. Install domestic water piping level and plumb.
- G. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- H. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- I. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- J. Install piping to permit valve servicing.
- K. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.

- L. Install piping free of sags and bends.
- M. Install fittings for changes in direction and branch connections.
- N. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- O. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 22 05 19 "Meters and Gages for Plumbing Piping."
- P. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 22 11 23 "Domestic Water Pumps."
- Q. Install thermometers on outlet piping from each water heater. Comply with requirements for thermometers in Section 22 05 19 "Meters and Gages for Plumbing Piping."
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 22 05 17 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 22 05 17 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 22 05 18 "Escutcheons for Plumbing Piping."

### 3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- E. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

- F. Joint Construction for Solvent-Cemented Plastic Piping: Clean and dry joining surfaces. Join pipe and fittings according to the following:
  - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
  - 2. PVC Piping: Join according to ASTM D 2855.
- G. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

### 3.4 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
  - 1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
  - 2. Fittings for NPS 2 and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition unions.

### 3.5 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flange kits.
- D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

### 3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger, support products, and installation in Section 22 05 29 "Hangers and Supports for Plumbing Piping and Equipment."
  - 1. Vertical Piping: MSS Type 8 clamps.
  - 2. Individual, Straight, Horizontal Piping Runs:
    - a. MSS Type 1, adjustable, steel clevis hangers.
  - 3. Multiple, Straight, Horizontal Piping: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
- B. Support vertical piping and tubing at base and at each floor.
- C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.

- D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
  - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
  - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
  - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
  - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
  - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
  - 6. NPS 6: 10 feet with 5/8-inch rod.
- E. Install supports for vertical copper tubing every 10 feet.

### 3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
  - 1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
  - 2. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

### 3.8 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 22 05 53 "Identification for Plumbing Piping and Equipment."

### 3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
  - 1. Piping Inspections:
    - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
    - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

- 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
  - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
  - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
2. Piping Tests:
- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
  - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
  - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
  - d. Cap and subject piping to static water pressure of 50 psig above operating pressure but not less than 150 psig (1034 kPa), without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
  - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
  - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

### 3.10 ADJUSTING

- A. Perform the following adjustments before operation:
1. Close drain valves, hydrants, and hose bibbs.
  2. Open shutoff valves to fully open position.
  3. Open throttling valves to proper setting.
  4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
    - a. Adjust calibrated balancing valves to flows indicated.
  5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
  6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
  7. Check plumbing specialties and verify proper settings, adjustments, and operation.

### 3.11 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
  - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
  - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
    - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
    - b. Fill and isolate system according to either of the following:
      - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
      - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
    - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
    - d. Repeat procedures if biological examination shows contamination.
    - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

### 3.12 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
  - 1.
- C. Aboveground domestic water piping, NPS 2 and smaller, shall be one of the following:
  - 1. Hard copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and soldered joints.
- D. Aboveground domestic water piping, NPS 2-1/2 to NPS 4, shall be one of the following:
  - 1. Hard copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and soldered joints.

### 3.13 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
  - 1. Shutoff Duty: Use ball valves for piping NPS 2 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 and larger.
  - 2. Throttling Duty: Use ball or globe valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
  - 3. Hot-Water Circulation Piping, Balancing Duty: Calibrated balancing valves.
  - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.
- C. Iron grooved-end valves may be used with grooved-end piping.

**END OF SECTION**



## **SECTION 22 11 19**

### **DOMESTIC WATER PIPING SPECIALTIES**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:

- 1. Vacuum breakers.
- 2. Backflow preventers.
- 3. Water pressure-reducing valves.
- 4. Balancing valves.
- 5. Temperature-actuated, water mixing valves.
- 6. Strainers.
- 7. Hose stations.
- 8. Hose bibbs.
- 9. Wall hydrants.
- 10. Drain valves.
- 11. Water-hammer arresters.
- 12. Air vents.
- 13. Trap-seal primer valves.
- 14. Specialty valves.
- 15. Flexible connectors.
- 16. Water meters.

- B. Related Requirements:

- 1. Section 22 05 19 "Meters and Gauges for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
- 2. Section 22 11 16 "Domestic Water Piping" for water meters.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
- B. Shop Drawings: For domestic water piping specialties.
  - 1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61.
- B. Comply with NSF 372 for low lead.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Hose-Connection Vacuum Breakers:
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; 8B or comparable product by one of the following:
    - a. Conbraco Industries, Inc
    - b. Plumbing Products Group
    - c. Wilkins Water Control Products
  - 2. Standard: ASSE 1011.
  - 3. Body: Bronze, non-removable, with manual drain.
  - 4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
  - 5. Finish: Rough bronze.
- B. Pressure Vacuum Breakers:
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Insert manufacturer's Watts; LF800M4QT or comparable product by one of the following:
    - a. Conbraco Industries, Inc
    - b. Plumbing Products Group

- c. Wilkins Water Control Products
2. Standard: ASSE 1020.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 5 psig maximum, through middle third of flow range.
5. Accessories:
  - a. Valves: Ball type, on inlet and outlet.

## 2.4 BACKFLOW PREVENTERS

### A. Reduced-Pressure-Principle Backflow Preventers:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; LF909 or comparable product by one of the following:
  - a. Ames Fire & Waterworks; a division of Watts Water Technologies, Inc
  - b. FEBCO; a division of Watts Water Technologies, Inc
  - c. Plumbing Products Group
  - d. Wilkins Water Control Products
2. Standard: ASSE 1013.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 12 psig maximum, through middle third of flow range.
5. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
7. Configuration: Designed for horizontal, straight-through flow.
8. Accessories:
  - a. Valves NPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
  - b. Valves NPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
  - c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

### B. Double-Check, Backflow-Prevention Assemblies:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; LF719 or LF709 or comparable product by one of the following:
  - a. Ames Fire & Waterworks; a division of Watts Water Technologies, Inc
  - b. FEBCO; a division of Watts Water Technologies, Inc
  - c. Zurn Industries, LLC
  - d. Plumbing Products Group
  - e. Wilkins Water Control Products
2. Standard: ASSE 1015.
3. Operation: Continuous-pressure applications unless otherwise indicated.
4. Pressure Loss: 5 psig maximum, through middle third of flow range.

5. Body: Bronze, lead free, for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
7. Configuration: Designed for horizontal, straight-through flow.
8. Accessories:
  - a. Valves NPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
  - b. Valves NPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.

C. Beverage-Dispensing-Equipment Backflow Preventers:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; SD-3 or comparable product by one of the following:
  - a. Conbraco Industries, Inc
  - b. Zurn Industries, LLC
  - c. Plumbing Products Group
  - d. Wilkins Water Control Products
2. Standard: ASSE 1022.
3. Operation: Continuous-pressure applications.
4. Size: NPS 1/4 or NPS 3/8.
5. Body: Stainless steel.
6. End Connections: Threaded.

D. Dual-Check-Valve Backflow Preventers:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; LF7 or comparable product by one of the following:
  - a. Conbraco Industries, Inc
  - b. Zurn Industries, LLC
  - c. Plumbing Products Group
  - d. Wilkins Water Control Products
2. Standard: ASSE 1024.
3. Operation: Continuous-pressure applications.
4. Size: As required.
5. Body: Bronze, lead free, with union inlet.

E. Hose-Connection Backflow Preventers:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; LFH7C or comparable product by one of the following:
  - a. Conbraco Industries, Inc.
  - b. Woodford Manufacturing Company; a division of WCM Industries, Inc
2. Standard: ASSE 1052.
3. Operation: Up to 10-foot head of water back pressure.
4. Inlet Size: NPS 1/2 or NPS 3/4.

5. Outlet Size: Garden-hose thread complying with ASME B1.20.7.
6. Capacity: At least 3-gpm flow.

F. Backflow-Preventer Test Kits:

1. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

2.5 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; LF223S or LFN223BS or comparable product by one of the following:
  - a. Conbraco Industries, Inc
  - b. Plumbing Products Group
  - c. Wilkins Water Control Products
2. Standard: ASSE 1003.
3. Pressure Rating: Initial working pressure of 150 psig.
4. Body: Bronze for NPS 2-1/2 and NPS 3.
5. Valves for Booster Heater Water Supply: Include integral bypass.
6. End Connections: Threaded.

2.6 BALANCING VALVES

A. Cast-Iron Calibrated Balancing Valves:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; CSM-81-F or comparable product by one of the following:
  - a. Armstrong International, Inc.
  - b. NIBCO Inc (F737).
2. Type: Adjustable with Y-pattern globe valve, two readout ports, and memory-setting indicator.
3. Size: Same as connected piping, but not smaller than NPS 2-1/2.

B. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

C. Memory-Stop Balancing Valves:

1. Basis-of-Design Product: Subject to compliance with requirements, provide NIBCO Inc.; T1710 or comparable product by one of the following:
  - a. Conbraco Industries, Inc.
  - b. Milwaukee Valve Company.
2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.

3. Pressure Rating: 400-psig minimum CWP.
4. Size: NPS 2 or smaller.
5. Body: Copper alloy.
6. Port: Standard or full port.
7. Ball: Chrome-plated brass.
8. Seats and Seals: Replaceable.
9. End Connections: Threaded.
10. Handle: Vinyl-covered steel with memory-setting device.

## 2.7 TEMPERATURE-ACTUATED, WATER MIXING VALVES

### A. Individual Fixture, Water-Temperature Limiting Devices:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; LFMMV or comparable product by one of the following:
  - a. Leonard Valve Company.
  - b. Powers; a division of Watts Water Technologies, Inc. (LFLM490)
  - c. Symmons Industries, Inc.
2. Standard: ASSE 1017, 1069, 1070
3. Pressure Rating: 125 psig.
4. Type: Thermostatically controlled, water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded union inlets and outlet.
7. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Tempered-Water Setting: 120 deg F.
9. Valve Finish: Rough bronze.

### B. Primary, Thermostatic, Water Mixing Valves:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Lawler 66 or 800 Series (see drawing schedule) or comparable product by one of the following:
  - a. Powers.
  - b. Leonard Valve Company.
  - c. Symmons Industries, Inc.
2. Standard: ASSE 1017.
3. Pressure Rating: 125 psig minimum unless otherwise indicated.
4. Type: Exposed-mounted, thermostatically controlled, water mixing valve.
5. Material: Bronze, lead free, body with corrosion-resistant interior components.
6. Connections: Threaded union inlets and outlet.
7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Tempered-Water Setting: 120 deg F.
9. Pressure Drop at Design Flow Rate: 10 psig.
10. Valve Finish: Rough bronze.

C. Manifold, Thermostatic, Hi-Lo Water Mixing-Valve Assemblies:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Lawler 803 or comparable product by one of the following:
  - a. Leonard Valve Company.
  - b. Powers
  - c. Symmons Industries, Inc.
2. Description: Factory-fabricated, lead free, exposed-mounted, thermostatically controlled, water mixing-valve assembly in two-valve parallel arrangement.
3. Large-Flow Parallel: Thermostatic, water mixing valve with pressure gages on inlet and outlet.
4. Thermostatic Mixing Valves: Comply with ASSE 1017. Include check stops on hot- and cold-water inlets and shutoff valve on outlet.
5. Pressure Rating: 125 psig minimum unless otherwise indicated.
6. Tempered-Water Setting: 140 deg F.
7. Unit Pressure Drop at Design Flow Rate: 10 psig.
8. Thermostatic Mixing Valve and Water Regulator Finish: Rough bronze.
9. Include mounting for circulator pump and provide check valves and balancing valves as part of factory fabricated package.
10. Piping Finish: Copper.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Perforation Size:
  - a. Strainers NPS 2 and Smaller: 0.020 inch.
  - b. Strainers NPS 2-1/2 to NPS 4: 0.045 inch.
  - c. Strainers NPS 5 and Larger: 0.10 inch.
6. Drain: Factory-installed, hose-end drain valve.

2.9 HOSE BIBBS

A. Hose Bibbs:

1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig.

7. Vacuum Breaker: Integral non-removable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
9. Finish for Service Areas: Rough bronze.
10. Finish for Finished Rooms: Chrome or nickel plated.
11. Operation for Equipment Rooms: Wheel handle or operating key.
12. Operation for Service Areas: Wheel handle.
13. Operation for Finished Rooms: Operating key.
14. Include operating key with each operating-key hose bibb.
15. Include integral wall flange with each chrome- or nickel-plated hose bibb.

## 2.10 WALL HYDRANTS

### A. Moderate-Climate Wall Hydrants:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts HY-330 or comparable product by one of the following:
  - a. Josam Company.
  - b. MIFAB, Inc.
  - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
2. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
3. Pressure Rating: 125 psig.
4. Operation: Loose key.
5. Inlet: NPS 3/4 or NPS 1.
6. Outlet:
  - a. Concealed, with integral vacuum breaker or non-removable hose-connection vacuum breaker complying with ASSE 1011 or backflow preventer complying with ASSE 1052.
  - b. Garden-hose thread complying with ASME B1.20.7.
7. Box: Deep, flush mounted with cover.
8. Box and Cover Finish: Polished nickel bronze.
9. Operating Key(s): One with each wall hydrant.

## 2.11 DRAIN VALVES

### A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.



9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

## 2.12 WATER-HAMMER ARRESTERS

### A. Water-Hammer Arresters:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Precision Plumbing Products SC-500A – SC2000F or comparable product by one of the following:
  - a. AMTROL, Inc.
  - b. Josam Company.
  - c. MIFAB, Inc.
  - d. Precision Plumbing Products, Inc.
  - e. Sioux Chief Manufacturing Company, Inc.
  - f. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - g. Watts Drainage Products.
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Copper tube with piston.
4. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

## 2.13 AIR VENTS

### A. Welded-Construction Automatic Air Vents:

1. Body: Stainless steel.
2. Pressure Rating: 150-psig minimum pressure rating.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 3/8 minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

## 2.14 TRAP-SEAL PRIMER DEVICE

### A. Supply-Type, Trap-Seal Primer Device:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Precision Plumbing Products; P1-500 or comparable product by one of the following:
  - a. MIFAB, Inc.
  - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - c. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
2. Standard: ASSE 1018.
3. Pressure Rating: 125 psig minimum.
4. Body: Bronze.
5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.

7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

## 2.15 TRAP-SEAL PRIMER SYSTEMS

### A. Trap-Seal Primer Systems (Electronic Trap Primer):

1. Basis-of-Design Product: Subject to compliance with requirements, provide Precision Plumbing Products; PT-1320 or PTS-1320 or comparable product by one of the following:
  - a. Sioux Chief Manufacturing Company, Inc.
  - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - c. Watts Drainage Products.
2. Standard: ASSE 1044.
3. Piping: NPS 3/4, ASTM B 88, Type L (DN 20, ASTM B 88M, Type B); copper, water tubing.
4. Cabinet: Recessed or Surface-mounted steel box with stainless-steel cover.
5. Electric Controls: 24-hour timer, solenoid valve, and manual switch for 120-V ac power.
  - a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
6. Vacuum Breaker: ASSE 1001.
7. Number Outlets: 13 - 20

## 2.16 Size Outlets: **NPS 1/2.**

## 2.17 FLEXIBLE CONNECTORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Metraflex; BBS (Bronze) or SST/MLP (Steel) or comparable product by one of the following:
  1. Flex-Hose Co., Inc.
  2. Flexicraft Industries.
- B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
  1. Working-Pressure Rating: Minimum 200 psig.
  2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
  3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.
- C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.
  1. Working-Pressure Rating: Minimum [200 psig] [250 psig].
  2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.

3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Backflow Preventers: Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
  1. Locate backflow preventers in same room as connected equipment or system.
  2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
  3. Do not install bypass piping around backflow preventers.
- B. Water Regulators: Install with inlet and outlet shutoff valves and bypass with memory-stop balancing valve. Install pressure gages on inlet and outlet.
- C. Balancing Valves: Install in locations where they can easily be adjusted.
- D. Temperature-Actuated, Water Mixing Valves: Install with check stops or shutoff valves on inlets and with shutoff valve on outlet.
  1. Install cabinet-type units recessed in or surface mounted on wall as specified.
- E. Y-Pattern Strainers: For water, install on supply side of each control valve, water pressure-reducing valve, solenoid valve, and pump.
- F. Water-Hammer Arresters: Install in water piping according to PDI-WH 201.
- G. Air Vents: Install vents at high points of water piping. Install drain piping and discharge onto floor drain.
- H. Supply-Type, Trap-Seal Primer Device: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

#### 3.2 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.
- C. Comply with requirements for grounding equipment in Section 26 05 26 "Grounding and Bonding for Electrical Systems."

### 3.3 IDENTIFICATION

- A. Plastic Labels for Equipment: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
  - 1. Primary, thermostatic, water mixing valves.
  - 2. Manifold, thermostatic, water mixing-valve assemblies.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 22 05 53 "Identification for Plumbing Piping and Equipment."

### 3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
  - 1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer, and double-check, backflow-prevention assembly according to authorities having jurisdiction and the device's reference standard.
- B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

### 3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

**END OF SECTION**

**SECTION 22 11 23.21**

**INLINE, DOMESTIC-WATER PUMPS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. In-line, sealless centrifugal pumps.
- B. Related Requirements:

**1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product. Include construction materials, rated capacities, certified performance curves with operating points plotted on curves, operating characteristics, electrical characteristics, and furnished specialties and accessories.

**1.4 INFORMATIONAL SUBMITTALS**

- A. Field quality-control reports.

**1.5 CLOSEOUT SUBMITTALS**

- A. Operation and Maintenance Data: For inline, domestic-water pumps to include in operation and maintenance manuals.

**1.6 DELIVERY, STORAGE, AND HANDLING**

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written instructions for handling.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: UL 778 for motor-operated water pumps.
- C. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.

### 2.2 IN-LINE, SEALLESS CENTRIFUGAL PUMPS

- A. Description: Factory-assembled and -tested, in-line, close-coupled, canned-motor, sealless, overhung-impeller centrifugal pumps.
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Armstrong Pumps Inc.
  - 2. Bell & Gossett Domestic Pump; ITT Corporation.
  - 3. TACO Incorporated.
- C. Pump Construction:
  - 1. Pump and Motor Assembly: Hermetically sealed, replaceable-cartridge type with motor and impeller on common shaft and designed for installation with pump and motor shaft horizontal.
  - 2. Minimum Working Pressure: 125 psig.
  - 3. Maximum Continuous Operating Temperature: 220 deg F.
  - 4. Casing: Bronze, with threaded or companion-flange connections.
  - 5. Impeller: Plastic.
  - 6. Motor: Single speed.

### 2.3 CONTROLS

- A. Thermostats: Electric; adjustable for control of hot-water circulation pump.
  - 1. Type: Water-immersion temperature sensor, for installation in piping.
  - 2. Range: 65 to 200 deg F.
  - 3. Enclosure: NEMA 250, Type 4X.
  - 4. Operation of Pump: On or off.
  - 5. Transformer: Provide if required.
  - 6. Power Requirement: 120 V ac.
  - 7. Settings: Start pump at 110 deg F and stop pump at 120 deg F.
- B. Timers: Electric, for control of hot-water circulation pump.

1. Type: Programmable, seven-day clock with manual override on-off switch.
2. Enclosure: NEMA 250, Type 1, suitable for wall mounting.
3. Operation of Pump: On or off.
4. Transformer: Provide if required.
5. Power Requirement: 120 V ac.
6. Programmable Sequence of Operation: Up to two on-off cycles each day for seven days.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine roughing-in for domestic-water-piping system to verify actual locations of piping connections before pump installation.

#### 3.2 PUMP INSTALLATION

- A. Comply with HI 1.4.
- B. Install in-line, sealless centrifugal pumps with shaft horizontal unless otherwise indicated.
- C. Mount pumps in orientation complying with manufacturer's written instructions.
- D. Install thermostats in hot-water return piping.
- E. Install timers adjacent to water heater.

#### 3.3 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 22 11 16 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to inline, domestic-water pumps, allow space for service and maintenance.
- C. Connect domestic-water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.
- D. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for strainers specified in Section 22 11 19 "Domestic Water Piping Specialties." Comply with requirements for valves specified in the following:
  1. Section 22 05 23.12 "Ball Valves for Plumbing Piping."
  2. Section 22 05 23.14 "Check Valves for Plumbing Piping."
  3. Install pressure gauge and snubber at suction of each pump and pressure gauge and snubber at discharge of each pump. Install at integral pressure-gauge tapings where provided or install pressure-gauge connectors in suction and discharge piping around

pumps. Comply with requirements for pressure gauges and snubbers specified in Section 22 05 19 "Meters and Gages for Plumbing Piping."

- E. Connect thermostats and timers to pumps that they control.

### 3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring between temperature controllers and devices.
- C. Interlock pump between water heater and hot-water storage tank with water heater burner and time-delay relay.

### 3.5 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 22 05 53 "Identification for Plumbing Piping and Equipment" for identification of pumps.

### 3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections with the assistance of a factory-authorized service representative.
- E. Tests and Inspections:
  - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- F. Inline, domestic-water pump will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.



### 3.7 STARTUP SERVICE

- A. Perform startup service.
  - 1. Complete installation and startup checks according to manufacturer's written instructions.
  - 2. Check piping connections for tightness.
  - 3. Clean strainers on suction piping.
  - 4. Set thermostats, and timers, for automatic starting and stopping operation of pumps.
  - 5. Perform the following startup checks for each pump before starting:
    - a. Verify bearing lubrication.
    - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
    - c. Verify that pump is rotating in the correct direction.
  - 6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
  - 7. Start motor.
  - 8. Open discharge valve slowly.
  - 9. Adjust temperature settings on thermostats.
  - 10. Adjust timer settings.

### 3.8 ADJUSTING

- A. Adjust inline, domestic-water pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

**END OF SECTION**

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## **SECTION 22 13 16**

### **SANITARY WASTE AND VENT PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Hubless, cast-iron soil pipe and fittings.
  - 2. PVC pipe and fittings.
  - 3. Specialty pipe fittings.
  - 4. Plenum fire wrap.
- B. Related Requirements:
  - 1. Section 22 66 00 "Chemical-Waste Systems for Laboratory and Healthcare Facilities" for chemical-waste and vent piping systems.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
- B. Shop Drawings: For hubless, single-stack drainage system. Include plans, elevations, sections, and details.

##### **1.4 INFORMATIONAL SUBMITTALS**

- A. Field quality-control reports.

##### **1.5 FIELD CONDITIONS**

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
  - 1. Notify Owner no fewer than five days in advance of proposed interruption of sanitary waste service.
  - 2. Do not proceed with interruption of sanitary waste service without Owner's written permission.

1.6 WARRANTY

- A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
  - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

2.2 PIPING MATERIALS

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Furnish new and unused piping materials manufactured in the United States of America. Piping shall be marked with country of origin from the manufacturer.
- C. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. AB & I Foundry; a part of the McWane family of companies.
  - 2. Charlotte Pipe and Foundry Company.
  - 3. Tyler Pipe; a part of McWane family of companies.
- B. Pipe and Fittings: ASTM A 888 or CISPI 301.
- C. Heavy-Duty, Hubless-Piping Couplings:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. ANACO-Husky (SD 4000).
    - b. Clamp-All Corp (Hi-Torq 80).
    - c. MIFAB, Inc (MI-XHUB).
    - d. Mission Rubber Company; a division of MCP Industries, Inc (HeavyWeight).
  - 2. Standards: ASTM C 1277 and ASTM C 1540.

3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

## 2.4 PVC PIPE AND FITTINGS

- A. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.
- B. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
- C. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- D. Adhesive Primer: ASTM F 656.
  1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. Solvent Cement: ASTM D 2564.
  1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.5 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
  1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
  2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
  3. Unshielded, Nonpressure Transition Couplings:
    - a. Standard: ASTM C 1173.
    - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
    - c. End Connections: Same size as and compatible with pipes to be joined.
    - d. Sleeve Materials:
      - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
      - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
      - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
  4. Pressure Transition Couplings:

- a. Standard: AWWA C219.
- b. Description: Metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.
- c. Center-Sleeve Material: Manufacturer's standard.
- d. Gasket Material: Natural or synthetic rubber.
- e. Metal Component Finish: Corrosion-resistant coating or material.

B. Dielectric Fittings:

- 1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- 2. Dielectric Unions:
  - a. Description:
    - 1) Standard: ASSE 1079.
    - 2) Pressure Rating: 125 psig minimum at 180 deg F.
    - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
- 3. Dielectric-Flange Insulating Kits:
  - a. Description:
    - 1) Nonconducting materials for field assembly of companion flanges.
    - 2) Pressure Rating: 150 psig.
    - 3) Gasket: Neoprene or phenolic.
    - 4) Bolt Sleeves: Phenolic or polyethylene.
    - 5) Washers: Phenolic with steel backing washers.

2.6 PLENUM FIRE WRAP

- A. Material: High-temperature fiber blanket thermal insulation encapsulated in fiberglass-reinforced aluminum foil.
- B. Density: 6 pcf.
- C. Thickness: 1/2 inch.
- D. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
  - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

### PART 3 - EXECUTION

#### 3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Division 31.

#### 3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
  - 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
  - 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
  - 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
  - 2. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
    - a. Straight tees, elbows, and crosses may be used on vent lines.
  - 3. Do not change direction of flow more than 90 degrees.
  - 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
    - a. Reducing size of waste piping in direction of flow is prohibited.

- K. Lay buried building waste piping beginning at low point of each system.
  - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
  - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
  - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
  - 1. Building Sanitary Waste: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
  - 2. Horizontal Sanitary Waste Piping: 2 percent downward in direction of flow.
  - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
  - 1. Install encasement on underground piping according to ASTM A 674 or AWWA C105/A 21.5.
- N. Install aboveground PVC piping according to ASTM D 2665.
- O. Install underground PVC piping according to ASTM D 2321.
  - 1. The installation of plastic pipe beneath a building built on unstable soil shall be accomplished by suspending piping systems from structural slabs in accordance with ASTM F2536 (Standard Guide for Installing Plastic DWV Piping Suspended from On-Grade Slabs) and piping manufacturer's technical and installation manual.
- P. Wrap PVC piping installed in plenums with fire resistant wrap.
- Q. Install engineered soil and waste and vent piping systems as follows:
  - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
- R. Plumbing Specialties:
  - 1. Install backwater valves in sanitary waste gravity-flow piping.
    - a. Comply with requirements for backwater valves specified in Section 22 13 19 "Sanitary Waste Piping Specialties."
  - 2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
    - a. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping.
    - b. Comply with requirements for cleanouts specified in Section 22 13 19 "Sanitary Waste Piping Specialties."



- 3. Install drains in sanitary waste gravity-flow piping.
  - a. Comply with requirements for drains specified in Section 22 13 19 "Sanitary Waste Piping Specialties."
- S. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- T. Install sleeves for piping penetrations of walls, ceilings, and floors.
  - 1. Comply with requirements for sleeves specified in Section 22 05 17 "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install sleeve seals for piping penetrations of concrete walls and slabs.
  - 1. Comply with requirements for sleeve seals specified in Section 22 05 17 "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install escutcheons for piping penetrations of walls, ceilings, and floors.
  - 1. Comply with requirements for escutcheons specified in Section 22 05 18 "Escutcheons for Plumbing Piping."

### 3.3 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1.
  - 1. Cut threads full and clean using sharp dies.
  - 2. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
    - a. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
    - b. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
    - c. Do not use pipe sections that have cracked or open welds.
- D. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.
- E. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 appendixes.

### 3.4 SPECIALTY PIPE FITTING INSTALLATION

#### A. Transition Couplings:

1. Install transition couplings at joints of piping with small differences in ODs.
2. In Waste Drainage Piping: Unshielded, nonpressure transition couplings.
3. In Aboveground Force Main Piping: Fitting-type transition couplings.
4. In Underground Force Main Piping:
  - a. NPS 1-1/2 and Smaller: Fitting-type transition couplings.
  - b. NPS 2 and Larger: Pressure transition couplings.

#### B. Dielectric Fittings:

1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flange kits.
4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

### 3.5 VALVE INSTALLATION

#### A. Install valves according to Section 22 05 23.31 "General Duty Valves for Sanitary Waste and Storm Drainage Piping."

#### B. Shutoff Valves:

1. Install shutoff valve on each sewage pump discharge.
2. Install full-port ball valve for piping NPS 2 and smaller.
3. Install gate valve for piping NPS 2-1/2 and larger.

#### C. Check Valves: Install swing check valve, between pump and shutoff valve, on each sewage pump discharge.

#### D. Backwater Valves: Install backwater valves in piping subject to backflow.

1. Horizontal Piping: Horizontal backwater valves.
2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
3. Install backwater valves in accessible locations.
4. Comply with requirements for backwater valve specified in Section 22 13 19 "Sanitary Waste Piping Specialties."

### 3.6 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 22 05 29 "Hangers and Supports for Plumbing Piping and Equipment."
  - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
  - 2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments.
  - 3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
  - 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
  - 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
  - 6. Install individual, straight, horizontal piping runs:
    - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
    - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
    - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
  - 7. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
  - 8. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install hangers for cast-iron, steel, and copper soil piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Install hangers for PVC piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- E. Support vertical runs of cast iron, steel, and copper soil piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- F. Support vertical runs of PVC piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

### 3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
  - 1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.

2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
5. Install horizontal backwater valves with cleanout cover flush with floor.
6. Comply with requirements for backwater valves, cleanouts, and drains specified in Section 22 13 19 "Sanitary Waste Piping Specialties."
7. Equipment: Connect waste piping as indicated.
  - a. Provide shutoff valve if indicated and union for each connection.
  - b. Use flanges instead of unions for connections NPS 2-1/2 and larger.

D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

E. Make connections according to the following unless otherwise indicated:

1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

### 3.8 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 22 05 53 "Identification for Plumbing Piping and Equipment."

### 3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
  1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
  2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
    - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
  2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
    - a. Expose work that was covered or concealed before it was tested.
  3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
    - a. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water.
    - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
    - c. Inspect joints for leaks.
  4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
    - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg.
    - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
    - c. Air pressure must remain constant without introducing additional air throughout period of inspection.
    - d. Inspect plumbing fixture connections for gas and water leaks.
  5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  6. Prepare reports for tests and required corrective action.
- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved.
    - a. Expose work that was covered or concealed before it was tested.
  2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials.
    - a. Isolate test source and allow to stand for four hours.
    - b. Leaks and loss in test pressure constitute defects that must be repaired.
  3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.

4. Prepare reports for tests and required corrective action.

### 3.10 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.
- E. Repair damage to adjacent materials caused by waste and vent piping installation.

### 3.11 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
  1. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
  2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
  3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- C. Aboveground, soil and waste piping NPS 5 and larger shall be any of the following:
  1. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
  2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
  3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- D. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
  1. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
  2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
  3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- E. Aboveground, vent piping NPS 5 and larger shall be any of the following:
  1. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
  2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- F. Underground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:
  1. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
  2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- G. Underground, soil and waste piping NPS 5 and larger shall be any of the following:

1. Solid-wall PVC pipe; PVC socket fittings; and solvent-cemented joints.
2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

**END OF SECTION**

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## **SECTION 22 13 19**

### **SANITARY WASTE PIPING SPECIALTIES**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Cleanouts.
  - 2. Miscellaneous sanitary drainage piping specialties.

##### **1.3 DEFINITIONS**

- A. ABS: Acrylonitrile butadiene styrene.
- B. PVC: Polyvinyl chloride.

##### **1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

##### **1.5 INFORMATIONAL SUBMITTALS**

- A. Field quality-control reports.

##### **1.6 CLOSEOUT SUBMITTALS**

- A. Operation and Maintenance Data: For sanitary waste piping specialties to include in emergency, operation, and maintenance manuals.

#### **PART 2 - PRODUCTS**

##### **2.1 ASSEMBLY DESCRIPTIONS**

- A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.

- B. Comply with NSF 14 for plastic sanitary waste piping specialty components.

## 2.2 CLEANOUTS

### A. Cast-Iron Exposed Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Josam Company; Josam Div.
  - b. MIFAB, Inc.
  - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - d. Watts Drainage Products Inc.
  - e. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M.
3. Size: Same as connected drainage piping
4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch or Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

### B. Cast-Iron Exposed Floor Cleanouts:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn; Z1400-K or a comparable product by one of the following:
  - a. Josam Company; Josam Div.
  - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - c. Watts Drainage Products Inc.
2. Standard: ASME A112.36.2M for threaded, adjustable housing cleanout.
3. Size: Same as connected branch.
4. Type: Threaded, adjustable housing.
5. Body or Ferrule: Cast iron.
6. Clamping Device: Required.
7. Outlet Connection: Inside caulk.
8. Closure: Brass plug with tapered threads.
9. Adjustable Housing Material: Cast iron with threads.
10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
11. Frame and Cover Shape: Round.
12. Top-Loading Classification: Medium Duty.
13. Riser: ASTM A74, Service Class, cast-iron drainage pipe fitting and riser to cleanout.

### C. Cast-Iron Wall Cleanouts:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn; Z1446 or a comparable product by one of the following:
  - a. Josam Company; Josam Div.

- b. MIFAB, Inc.
    - c. Smith, Jay R. Mfg. Co.; d of Smith Industries, Inc.
    - d. Watts Drainage Products Inc (CO-460-RD).
  - 2. Standard: ASME A112.36.2M. Include wall access.
  - 3. Size: Same as connected drainage piping.
  - 4. Body: Hub-and-spigot, cast-iron soil pipe T-branch or Hubless, cast-iron soil pipe test tee as required to match connected piping.
  - 5. Closure Plug:
    - a. Brass.
    - b. Countersunk head.
    - c. Drilled and threaded for cover attachment screw.
    - d. Size: Same as or not more than one size smaller than cleanout size.
  - 6. Wall Access, Cover Plate: Round, deep, chrome-plated bronze cover plate with screw.
- D. Plastic Wall Cleanouts:
- 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn; CO-2412 or a comparable product by one of the following:
    - a. NDS Inc.
    - b. Sioux Chief Manufacturing Company, Inc.
  - 2. Size: Same as connected branch.
  - 3. Body Material: PVC.
  - 4. Body: PVC Socket.
  - 5. Closure Plug:
    - a. PVC.
    - b. Countersunk head.
    - c. Brass threaded insert for cover attachment screw.
    - d. Size: Same as, or not more than, one size smaller than cleanout size.

## 2.3 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

- A. Deep-Seal Traps:
- 1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
  - 2. Size: Same as connected waste piping.
    - a. NPS 2: 4-inch-minimum water seal.
    - b. NPS 2-1/2 and Larger: 5-inch-minimum water seal.
- B. Floor-Drain, Trap-Seal Primer Fittings:
- 1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.

2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

C. Floor-Drain, Inline Trap Seal:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Green Drain, Inc.
  - b. Jay R. Smith Mfg Co; a division of Morris Group International.
  - c. Josam Company.
  - d. MIFAB, Inc.
  - e. RectorSeal Plumbing; A CSW Industrials Company.
2. Description: Inline floor drain trap seal, forming a physical barrier to slow trap evaporation while not impeding flow from drain.
3. Material: Polymer.
4. Standard: Tested and certified in accordance with ASSE 1072.
5. Listing: ICC-ES or IAPMO listed.
6. Size: Same as floor drain outlet or strainer throat.

D. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

E. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 2 inches above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

F. Stack Flashing Fittings:

1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
2. Size: Same as connected stack vent or vent stack.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
  - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
  - 2. Locate at each change in direction of piping greater than 45 degrees.
  - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
  - 4. Locate at base of each vertical soil and waste stack.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- E. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
  - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
  - 2. Size: Same as floor drain inlet.
- F. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- G. Install sleeve and sleeve seals with each riser and stack passing through floors with waterproof membrane.
- H. Install wood-blocking reinforcement for wall-mounting-type specialties.
- I. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

#### 3.2 PIPING CONNECTIONS

- A. Comply with requirements in Section 22 13 16 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment, to allow service and maintenance.

3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.
  - 1. Nameplates and signs are specified in Section 22 05 53 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

**END OF SECTION**

## **SECTION 22 13 19.13**

### **SANITARY DRAINS**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Floor drains.
  - 2. Channel drainage systems.

##### **1.3 DEFINITIONS**

- A. PVC: Polyvinyl chloride.

##### **1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

#### **PART 2 - PRODUCTS**

##### **2.1 DRAIN ASSEMBLIES**

- A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary piping specialty components.

##### **2.2 FLOOR DRAINS**

- A. Cast-Iron Floor Drains:
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Watts; FD-100-A (Round) / Watts: FD-100-M (Square) or a comparable product by one of the following:
    - a. Josam Company; Josam Div.

- b. MIFAB, Inc.
  - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - d. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Standard: ASME A112.6.3.
- 3. Pattern: Floor drain.
- 4. Body: Gray iron, with seepage flange, anchoring flange, and clamping device.
- 5. Outlet: Bottom, push-on type with gasket.
- 6. Inlet: Gray iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
- 7. Strainer: Nickel bronze, medium duty, shape as indicated below:
  - a. Tile Floors: Square, 6 inch x 6 inch.
  - b. All Floors Except Tile Floors: Round, 6 inch for all floors except tile floors.
- 8. Trap: Deep-seal P-trap.
- 9. Funnel: Provide where indicated on plans.

## 2.3 CHANNEL DRAINAGE SYSTEMS

### A. Narrow, Sloped-Invert, Polymer-Concrete Channel Drainage Systems:

- 1. Basis-of-Design Product: Subject to compliance with requirements, provide ACO USA; KlassikDrain K100 or a comparable product by one of the following:
  - a. ACO Polymer Products, Inc.
  - b. Josam Company; Mea-Josam Div.
  - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
- 2. Description: Modular system of channel sections, grates, and appurtenances; designed so grates fit into channel recesses without rocking or rattling.
- 3. Channel Sections: Narrow, interlocking-joint, sloped-invert, polymer-concrete modular units with end caps.
  - a. Include rounded bottom, with built-in invert slope of 0.6 percent and with outlets in number, sizes, and locations indicated.
  - b. Include extension sections necessary for required depth.
  - c. Dimensions: 4-inch inside width. Include number of units required to form total lengths indicated.
  - d. Frame: Galvanized steel for grates.
- 4. Grates: Manufacturer's designation "heavy duty," with slots or perforations, and of width and thickness that fit recesses in channel sections.
  - a. Material: Ductile iron
    - 1) Locking Mechanism: Manufacturer's standard device for securing grates to channel sections.



5. Supports, Anchors, and Setting Devices: Manufacturer's standard, unless otherwise indicated.
6. Channel-Section Joining and Fastening Materials: As recommended by system manufacturer.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
  1. Position floor drains for easy access and maintenance.
  2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.
  3. Set with grates depressed according to the following drainage area radii:
    - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
    - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
    - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
  4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.
    - a. Maintain integrity of waterproof membranes where penetrated.
  5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- B. Install trench drains at low points of surface areas to be drained.
  1. Set grates of drains flush with finished surface, unless otherwise indicated.
- C. Comply with ASME A112.3.1 for installation of stainless-steel channel drainage systems.
  1. Install on support devices, so that top will be flush with adjacent surface.
- D. Install open drain fittings with top of hub 2 inches above floor.

#### 3.2 CONNECTIONS

- A. Comply with requirements in Section 22 13 16 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Comply with requirements in Section 22 13 19 "Sanitary Waste Piping Specialties" for backwater valves, air admittance devices and miscellaneous sanitary drainage piping specialties.
- C. Comply with requirements in Section 22 13 23 "Sanitary Waste Interceptors" for grease interceptors, grease-removal devices, oil interceptors, sand interceptors, and solid interceptors.
- D. Install piping adjacent to equipment to allow service and maintenance.

### 3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 22 05 53 "Identification for Plumbing Piping and Equipment."

### 3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

**END OF SECTION**

## **SECTION 22 14 13**

### **FACILITY STORM DRAINAGE PIPING**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Hubless, cast-iron soil pipe and fittings.
  - 2. Specialty pipe and fittings.
  - 3. Plenum fire wrap.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

##### **1.4 INFORMATIONAL SUBMITTALS**

- A. Field quality-control reports.

##### **1.5 QUALITY ASSURANCE**

- A. Furnish new and unused piping materials manufactured in the United States of America. Piping shall be marked with country of origin from the manufacturer.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.

##### **1.6 FIELD CONDITIONS**

- A. Interruption of Existing Storm Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
  - 1. Notify Owner no fewer than five days in advance of proposed interruption of storm drainage service.
  - 2. Do not proceed with interruption of storm drainage service without Owner's written permission.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Storm Drainage Piping: 10-foot head of water.

### 2.2 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AB & I Foundry; a part of the McWane family of companies.
2. Charlotte Pipe and Foundry Company.
3. Tyler Pipe; a part of McWane family of companies.

- B. Pipe and Fittings:

1. Marked with CISPI collective trademark and NSF certification mark.
2. Standard: ASTM A 888 or CISPI 301.

- C. Heavy-Duty, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. ANACO-Husky (SD 4000).
  - b. Clamp-All Corp (Hi-Torq 80).
  - c. MIFAB, Inc (MI-XHUB).
  - d. Mission Rubber Company; a division of MCP Industries, Inc (HeavyWeight).
2. Standard: ASTM C 1540..
3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

### 2.3 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified-piping-system fitting.
3. Unshielded, Nonpressure Transition Couplings:

- a. Standard: ASTM C 1173.
    - b. Description: Elastomeric sleeve, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
    - c. Sleeve Materials:
      - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
      - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
      - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
  - 4. Shielded, Nonpressure Transition Couplings:
    - a. Standard: ASTM C 1460.
    - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
    - c. End Connections: Same size as and compatible with pipes to be joined.
- B. Dielectric Fittings:
- 1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
  - 2. Dielectric Unions:
    - a. Description:
      - 1) Standard: ASSE 1079.
      - 2) Pressure Rating: 150 psig minimum at 180 deg F.
      - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
  - 3. Dielectric-Flange Insulating Kits:
    - a. Description:
      - 1) Nonconducting materials for field assembly of companion flanges.
      - 2) Pressure Rating: 150 psig.
      - 3) Gasket: Neoprene or phenolic.
      - 4) Bolt Sleeves: Phenolic or polyethylene.
      - 5) Washers: Phenolic with steel-backing washers.

## PART 3 - EXECUTION

### 3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Division 31.

### 3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
  - 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
  - 2. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for piping using appropriate branches, bends, and long-sweep bends.
  - 1. Do not change direction of flow more than 90 degrees.
  - 2. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
    - a. Reducing size of drainage piping in direction of flow is prohibited.
- K. Lay buried building piping beginning at low point of each system.
  - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
  - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
  - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install piping at the following minimum slopes unless otherwise indicated:
  - 1. Building Storm Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
  - 2. Horizontal Storm Drainage Piping: 2 percent downward in direction of flow.

- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

1. Install encasement on underground piping according to ASTM A 674 or AWWA C105/A 21.5.

- N. Plumbing Specialties:

1. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers in storm drainage gravity-flow piping.
  - a. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping.
  - b. Comply with requirements for cleanouts specified in Section 22 14 23 "Storm Drainage Piping Specialties."
2. Install drains in storm drainage gravity-flow piping.
  - a. Comply with requirements for drains specified in Section 22 14 23.13 "Storm Drains."

- O. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

- P. Install sleeves for piping penetrations of walls, ceilings, and floors.

1. Comply with requirements for sleeves specified in Section 22 05 17 "Sleeves and Sleeve Seals for Plumbing Piping."

- Q. Install sleeve seals for piping penetrations of concrete walls and slabs.

1. Comply with requirements for sleeve seals specified in Section 22 05 17 "Sleeves and Sleeve Seals for Plumbing Piping."

- R. Install escutcheons for piping penetrations of walls, ceilings, and floors.

1. Comply with requirements for escutcheons specified in Section 22 05 18 "Escutcheons for Plumbing Piping."

### 3.3 JOINT CONSTRUCTION

- A. Hubless, Cast-Iron Soil Piping Coupled Joints:

1. Join according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

- B. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1.

1. Cut threads full and clean using sharp dies.

2. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - a. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
  - b. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
  - c. Do not use pipe sections that have cracked or open welds.
- C. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

### 3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
  1. Install transition couplings at joints of piping with small differences in ODs.
  2. In Drainage Piping: Unshielded, nonpressure transition couplings.
- B. Dielectric Fittings:
  1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
  2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
  3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flange kits.
  4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

### 3.5 VALVE INSTALLATION

- A. General valve installation requirements for general-duty valve installations are specified in Section 22 05 23.31 "General Duty Valves for Sanitary Waste and Storm Drainage Piping."
- B. Shutoff Valves:
  1. Install shutoff valve on each sump pump discharge.
  2. Install full port ball valve for piping NS 2 and smaller.
- C. Check Valves: Install swing-check valve, between pump and shutoff valve, on each sump pump discharge.

### 3.6 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for hangers, supports, and anchor devices specified in Section 22 05 29 "Hangers and Supports for Plumbing Piping and Equipment."
  1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
  2. Vertical Piping: MSS Type 8 or Type 42, clamps.
  3. Install individual, straight, horizontal piping runs:



- a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
  - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
  - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
- 4. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
- 5. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install hangers for cast-iron, galvanized steel, and copper soil tubing and piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- D. Support vertical cast-iron, galvanized steel, and copper tubing and piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent, but as a minimum at base and at each floor.

### 3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.
  - 1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
  - 2. Comply with requirements for backwater valves, cleanouts, and drains specified in Section 22 14 23 "Storm Drainage Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance.
- E. Make connections according to the following unless otherwise indicated:
  - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
  - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

### 3.8 IDENTIFICATION

- A. Identify exposed storm drainage piping.
- B. Comply with requirements for identification specified in Section 22 05 53 "Identification for Plumbing Piping and Equipment."

### 3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
  - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
  - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
    - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
  - 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved.
    - a. Expose work that was covered or concealed before it was tested.
  - 3. Test Procedure:
    - a. Test storm drainage piping on completion of roughing-in.
    - b. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts until completion of inspection, water level must not drop. Inspect joints for leaks.
  - 4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  - 5. Prepare reports for tests and required corrective action.
- C. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  - 1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved.
    - a. Expose work that was covered or concealed before it was tested.
  - 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials.
    - a. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
  - 3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.

- 4. Prepare reports for tests and required corrective action.
- D. Piping will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

### 3.10 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

### 3.11 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground storm drainage piping NPS 6 and smaller shall be any of the following:
  - 1. Hubless, cast-iron soil pipe and fittings; heavy-duty, hubless-piping couplings; and coupled joints.
- C. Aboveground, storm drainage piping NPS 8 and larger shall be any of the following:
  - 1. Hubless, cast-iron soil pipe and fittings; heavy-duty, hubless-piping couplings; and coupled joints.
- D. Underground storm drainage piping NPS 6 and smaller shall be any of the following:
  - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
  - 3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- E. Underground, storm drainage piping NPS 8 and larger shall be any of the following:
  - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
  - 3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

**END OF SECTION**

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## **SECTION 22 14 23**

### **STORM DRAINAGE PIPING SPECIALTIES**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Miscellaneous storm drainage piping specialties.
  - 2. Cleanouts.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

##### **1.4 QUALITY ASSURANCE**

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

#### **PART 2 - PRODUCTS**

##### **2.1 MISCELLANEOUS STORM DRAINAGE PIPING SPECIALTIES**

- A. Downspout Adapters:
  - 1. Description: Manufactured, gray-iron casting, for attaching to horizontal-outlet, parapet roof drain and to exterior sheet metal downspout.
  - 2. Size: Inlet size to match parapet drain outlet.
- B. Downspout Boots:
  - 1. Description: Manufactured, ASTM A48/A48M, gray-iron casting, with strap or ears for attaching to building; NPS 4 outlet; and shop-applied bituminous coating.
  - 2. Size: Inlet size to match downspout and NPS 4 outlet.
- C. Metal Downspout Nozzles:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn; Z199 or comparable product by one of the following:
  - a. Josam Company.
  - b. Smith, Jay R. Mfg. Co.
  - c. Watts Water Technologies, Inc.
2. Description: Nozzle with wall flange and mounting holes to cover rough opening and serve as anchor.
3. Size: Same as connected downspout.
4. Material: Cast bronze or nickel bronze nozzle and flange.
5. Piping Connection Type: Threaded or No-hub for connecting to cast-iron pipes, or Slip on for connecting to PVC pipes.
6. Opening Protection: None.

## 2.2 CLEANOUTS

### A. Cast-Iron Exposed Cleanouts:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn; Z1446 or a comparable product by one of the following:
  - a. Josam Company; Josam Div.
  - b. MIFAB, Inc.
  - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - d. Watts Drainage Products Inc.
2. Standard: ASME A112.36.2M.
3. Size: Same as connected branch.
4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch or No-hub, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk, brass plug.
6. Closure Plug Size: Same as, or not more than, one size smaller than cleanout size.

### B. Cast-Iron Exposed Floor Cleanouts:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn; Z1400-K or a comparable product by one of the following:
  - a. Josam Company; Josam Div.
  - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - c. Watts Drainage Products Inc.
2. Standard: ASME A112.36.2M.
3. Size: Same as connected branch.
4. Type: Threaded, adjustable housing.
5. Body or Ferrule: Cast iron.
6. Clamping Device: Required.
7. Outlet Connection: Hub with inside caulk.
8. Closure: Brass plug with tapered threads.

9. Adjustable Housing Material: Cast iron with threads.
10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
11. Frame and Cover Shape: Round.
12. Top Loading Classification: Medium Duty.
13. Riser: ASTM A74, Service class, cast-iron drainage pipe fitting and riser to cleanout.

C. Cast-Iron Wall Cleanouts:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn; Z1446 or a comparable product by one of the following:
  - a. Josam Company; Josam Div.
  - b. MIFAB, Inc.
  - c. Smith, Jay R. Mfr. Co.; Division of Smith Industries, Inc.
  - d. Watts Drainage Products Inc.
2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hub-and-spigot, cast-iron soil pipe T-branch or No-hub, cast-iron soil pipe test tee as required to match connected piping.
5. Closure Plug:
  - a. Brass.
  - b. Countersunk head.
  - c. Drilled and threaded for cover attachment screw.
  - d. Size: Same as, or not more than, one size smaller than cleanout size.
6. Wall Access, Cover Plate: Round, deep, chrome-plated bronze cover plate with screw.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install downspout adapters on outlet of back-outlet parapet roof drains and connect to sheet metal downspouts.
- B. Install downspout boots at grade with top 12 inches above grade. Secure to building wall.
- C. Install downspout nozzles at exposed bottom of conductors where they spill onto grade.
- D. Install cleanouts in aboveground piping and building drain piping in accordance with the following instructions unless otherwise indicated:
  1. Use cleanouts the same size as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
  2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
  3. Locate cleanouts at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
  4. Locate cleanouts at base of each vertical storm piping conductor.

- E. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- F. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- G. Install horizontal backwater valves in floor with cover flush with floor.
- H. Install test tees in vertical conductors and near floor.
- I. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- J. Install through-penetration firestop assemblies for penetrations of fire- and smoke-rated assemblies.
  - 1. Comply with requirements in Division 07.

### 3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Section 22 14 13 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

### 3.3 PROTECTION

- A. Place plugs in ends of uncompleted piping at end of each day or when work stops.

**END OF SECTION**



## **SECTION 22 14 23.13**

### **STORM DRAINS**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Metal roof drains.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.

##### **1.4 QUALITY ASSURANCE**

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

#### **PART 2 - PRODUCTS**

##### **2.1 METAL ROOF DRAINS**

- A. Cast-Iron, Large-Sump, Combination Main Roof and Overflow Drains:
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn; Z163 or comparable product by one of the following:
    - a. Josam Company.
    - b. MIFAB, Inc.
    - c. Smith, Jay R. Mfg. Co.
    - d. Watts Water Technologies, Inc.
  - 2. Standard: ASME A112.6.4.
  - 3. Drain Quantity: Two.
  - 4. Body Material: Cast iron.
  - 5. Dimension of Body: Nominal 14-to 16-inch diameter.

6. Combination Flashing Ring and Gravel Stop: Required.
7. Flow-Control Weirs: Not required.
8. Outlets: Bottom.
9. Outlet Types: No hub.
10. Extension Collars: Required.
11. Underdeck Clamp: Required.
12. Expansion Joint: Not required.
13. Sump Receiver Plate: Double.
14. Dome Materials: Aluminum.
15. Perforated Gravel Guard: Not required.
16. Vandal-Proof Dome: Not required.
17. Water Dam:
  - a. Primary Drains: Not required.
  - b. Overflow Drains: External 2 inches high.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Install roof drains at low points of roof areas in accordance with roof membrane manufacturer's written installation instructions.
  1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
  2. Install expansion joints, if indicated, in roof drain outlets.
  3. Position roof drains for easy access and maintenance.
- B. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- C. Assemble channel drainage system components in accordance with manufacturer's written instructions. Install on support devices so that top will be flush with adjacent surface.
- D. Install through-penetration firestop assemblies for penetrations of fire- and smoke-rated assemblies.
  1. Comply with requirements in Division 07.

#### 3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Section 22 14 13 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

#### 3.3 INSTALLATION OF FLASHING

- A. Comply with requirements for flashing specified in Division 07.

- B. Fabricate flashing from single piece of metal unless large pans, sumps, or other drainage shapes are required.
- C. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
- D. Set flashing on floors and roofs in solid coating of bituminous cement.
- E. Secure flashing into sleeve and specialty clamping ring or device.

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

**END OF SECTION**

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**SECTION 22 33 00**

**ELECTRIC, DOMESTIC-WATER HEATERS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Commercial, electric, storage, domestic-water heaters.
  - 2. Flow-control, electric, tankless, domestic-water heaters.
  - 3. Domestic-water heater accessories.

**1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
  - 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
  - 1. Include diagrams for power, signal, and control wiring.

**1.4 INFORMATIONAL SUBMITTALS**

- A. Product Certificates: For each type of electric, domestic-water heater.
- B. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.
- C. Field quality-control reports.
- D. Sample Warranty: For special warranty.

**1.5 CLOSEOUT SUBMITTALS**

- A. Operation and Maintenance Data: For electric, domestic-water heaters to include emergency, operation, and maintenance manuals.

## 1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

## 1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of electric, domestic-water heaters that fail in materials or workmanship within specified warranty period.

- 1. Failures include, but are not limited to, the following:
  - a. Structural failures including storage tank and supports.
  - b. Faulty operation of controls.
  - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
- 2. Warranty Periods: From date of Substantial Completion.
  - a. Commercial, Electric, Storage, Domestic-Water Heaters:
    - 1) Storage Tank: Three years.
    - 2) Controls and Other Components: One year.
  - b. Electric, Tankless, Domestic-Water Heaters: Five year(s).
  - c. Expansion Tanks: Five years.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and use.
- B. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.
- C. ASME Compliance: Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 and NSF 372.

### 2.2 COMMERCIAL, ELECTRIC, DOMESTIC-WATER HEATERS

- A. Commercial, Electric, Storage, Domestic-Water Heaters:
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

- a. A. O. Smith Corporation.
  - b. Bradford White Corporation.
  - c. Lochinvar, LLC.
  - d. PVI; A WATTS Brand.
  - e. State Industries.
2. Source Limitations: Obtain domestic-water heaters from single source from single manufacturer.
3. Standard: UL 1453.
4. Storage-Tank Construction: ASME-code, steel vertical arrangement.
  - a. Tappings: Factory fabricated of materials compatible with tank and piping connections. Attach tappings to tank before testing.
    - 1) NPS 2 and Smaller: Threaded ends in accordance with ASME B1.20.1.
    - 2) NPS 2-1/2 and Larger: Flanged ends in accordance with ASME B16.5 for steel and stainless steel flanges, and in accordance with ASME B16.24 for copper and copper-alloy flanges.
  - b. Pressure Rating: 150 psig.
  - c. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending lining material into tappings.
5. Factory-Installed, Storage-Tank Appurtenances:
  - a. Anode Rod: Replaceable magnesium.
  - b. Drain Valve: Corrosion-resistant metal with hose-end connection.
  - c. Insulation: Comply with ASHRAE/IES 90.1.
  - d. Jacket: Steel with enameled finish or high-impact composite material.
  - e. Heating Elements: Electric, screw-in or bolt-on immersion type arranged in multiples of three.
  - f. Temperature Control: Adjustable thermostat.
  - g. Safety Controls: High-temperature-limit and low-water cutoff devices or systems.
  - h. Relief Valves: ASME rated and stamped for combination temperature-and-pressure relief valves. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select one relief valve with sensing element that extends into storage tank.
6. Special Requirements: NSF 5 construction.

## 2.3 ELECTRIC, TANKLESS, DOMESTIC-WATER HEATERS

### A. Flow-Control, Electric, Tankless, Domestic-Water Heaters:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Bosch Thermotechnology Corp.
  - b. Chronomite Laboratories, Inc; a division of Morris Group International.
  - c. Eemax, Inc.; a Rheem brand.
2. Source Limitations: Obtain domestic-water heaters from single source from single manufacturer.
3. Standard: UL 499 for electric, tankless, (domestic-water-heater) heating appliance.
4. Construction: Copper piping or tubing complying with NSF 61 and NSF 372 barrier materials for potable water, without storage capacity.
  - a. Connections: ASME B1.20.1 pipe thread.
  - b. Pressure Rating: 150 psig.
  - c. Heating Element: Resistance heating system.
  - d. Temperature Control: Flow-control fitting.
  - e. Safety Control: High-temperature-limit cutoff device or system.
  - f. Jacket: Aluminum or steel with enameled finish or plastic.
5. Support: Bracket for wall mounting.

## 2.4 DOMESTIC-WATER HEATER ACCESSORIES

### A. Domestic-Water Expansion Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. A. O. Smith Corporation.
  - b. AMTROL, Inc.
  - c. State Industries.
  - d. Taco Comfort Solutions.
2. Source Limitations: Obtain domestic-water expansion tanks from single source from single manufacturer.
3. Description: Steel pressure-rated tank constructed with welded joints and factory-installed, butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
4. Construction:
  - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.



- b. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
    - c. Air-Charging Valve: Factory installed.
  - 5. Capacity and Characteristics:
    - a. Working-Pressure Rating: 150 psig.
    - b. Capacity Acceptable: 2 gal. minimum.
    - c. Air Precharge Pressure: 40 psig.
  - B. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of domestic-water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads.
  - C. Piping-Type Heat Traps: Field-fabricated piping arrangement in accordance with ASHRAE/IES 90.1.
  - D. Heat-Trap Fittings: ASHRAE/IES 90.1.
  - E. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select relief valves with sensing element that extends into storage tank.
  - F. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4.
  - G. Shock Absorbers: ASSE 1010 or PDI-WH 201, Size A water hammer arrester.
  - H. Domestic-Water Heater Suspended Platform:
    - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Holdrite QuickStand 50-SWHP-WM or approved equal.
    - 2. Corrosion-resistant metal platform not less than the base of the water heater for wall mounting, capable of supporting domestic-water heater and water. Platform shall have raised edge and NPS 1 metal drain fitting with ASME B1.20.1 pipe threads or with ASME B1.20.7 garden-hose threads to serve as a drain pan.
- 2.5 SOURCE QUALITY CONTROL
- A. Factory Tests: Test and inspect domestic-water heaters specified to be ASME-code construction, in accordance with ASME Boiler and Pressure Vessel Code.
  - B. Hydrostatically test domestic-water heaters to minimum of one and one-half times pressure rating before shipment.
  - C. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections.
  - D. Prepare test and inspection reports.

## PART 3 - EXECUTION

### 3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Commercial, Electric, Domestic-Water Heater Mounting: Install commercial, electric, domestic-water heaters on concrete base. Comply with requirements for concrete bases specified in Division 03.
  - 1. Exception: Omit concrete bases for commercial, electric, domestic-water heaters if installation on stand, bracket, suspended platform, or directly on floor is indicated.
  - 2. Maintain manufacturer's recommended clearances.
  - 3. Arrange units so controls and devices that require servicing are accessible.
- B. Electric, Tankless, Domestic-Water Heater Mounting: Install electric, tankless, domestic-water heaters on wall bracket.
  - 1. Maintain manufacturer's recommended clearances.
  - 2. Arrange units so controls and devices that require servicing are accessible.
  - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 4. Install anchor bolts to elevations required for proper attachment to supported equipment.
  - 5. Anchor domestic-water heaters to substrate.
- C. Install electric, domestic-water heaters level and plumb, in accordance with layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
  - 1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 22 05 23.11 "General Duty Valves for Domestic Water Piping."
- D. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend domestic-water heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- E. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for electric, domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 22 11 19 "Domestic Water Piping Specialties."
- F. Install thermometers on outlet piping of electric, domestic-water heaters. Comply with requirements for thermometers specified in Section 22 05 19 "Meters and Gages for Domestic Water Piping."
- G. Install piping-type heat traps on inlet and outlet piping of electric, domestic-water heater storage tanks without integral or fitting-type heat traps.
- H. Fill electric, domestic-water heaters with water.

- I. Charge domestic-water expansion tanks with air to required system pressure.
- J. Install dielectric fittings in all locations where piping of dissimilar metals is to be joined. The wetted surface of the dielectric fitting contacted by potable water shall contain less than 0.25 percent of lead by weight.

### 3.2 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 22 11 16 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to electric, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

### 3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 22 05 53 "Identification for Plumbing Piping and Equipment."

### 3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
  - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
  - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

### 3.5 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain electric, domestic-water heaters.

## END OF SECTION

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## **SECTION 22 42 00**

### **COMMERCIAL PLUMBING FIXTURES**

#### **PART 1 - GENERAL**

##### **1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

##### **1.2 SUMMARY**

- A. Section Includes:
  - 1. Water closets.
  - 2. Lavatories.
  - 3. Sinks.
  - 4. Water coolers, drinking fountains, and bottle filling stations.
  - 5. Service sinks and basins.
  - 6. Outlet boxes.
  - 7. Grout.

##### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.
  - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

##### **1.4 CLOSEOUT SUBMITTALS**

- A. Operation and Maintenance Data: For plumbing fixtures and accessories to include in operation and maintenance manuals.

##### **1.5 MAINTENANCE MATERIAL SUBMITTALS**

- A. Furnish extra materials that are packaged with protective covering for storage and identified with labels describing contents.

1. Flush-o-meter-Valve Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than one of each type.
2. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
3. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.
4. Filter Cartridges: Equal to 10 percent of quantity installed for each type and size of water cooler indicated, but no fewer than one of each.

## PART 2 - PRODUCTS

### 2.1 WATER CLOSETS

#### A. Fixture (WC-#):

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. American Standard.
  - b. Kohler Co.
  - c. TOTO USA, Inc.
  - d. Zurn Industries.

#### B. Accessories:

1. Flushometer: Valve or tank, as indicated on Drawings.
2. Toilet Seat: As indicated on Drawings.
3. Water Closet Carrier (for Wall-Mounted Applications):
  - a. ASME A112.6.1M, waste-fitting assembly, as required to match drainage piping material and arrangement with faceplates, couplings gaskets, and feet; bolts and hardware matching fixture. Include additional extension coupling, faceplate, and feet for installation in wide pipe space.
  - b. Water-Closet Mounting Height: As indicated in drawings.

### 2.2 URINALS

#### A. Fixture (UR-#):

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. American Standard.
  - b. Kohler Co.

- c. Sloan Valve Company.
- d. TOTO USA, Inc.
- e. Zurn Industries.

B. Accessories:

- 1. Flushometer Valve: As indicated on Drawings.
- 2. Urinal Carrier:
  - a. ASME A112.6.1M. with fixture support plates and fixture bolts and hardware matching fixture. Include rectangular, steel uprights.
  - b. Urinal Mounting Height: As indicated on Drawings.

2.3 LAVATORIES

A. Fixture (LV-#):

- 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. American Standard.
  - b. Bradley Corporation.
  - c. Kohler Co.
  - d. TOTO USA, Inc.
  - e. Zurn Industries.

B. Accessories:

- 1. Faucet: As indicated on Drawings.
- 2. Thermostatic Mixing Valve: As indicated on Drawings (for tempered water applications only).
- 3. Waste Fittings: As indicated on Drawings.
- 4. Supply Fittings:
  - a. NSF Standard: Comply with NSF 372 for supply-fitting materials that will be in contact with potable water.
  - b. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping and either wheel or cross handle operation.
  - c. Risers: ASME A112.18.6, braided- or corrugated-stainless-steel, flexible hose riser.
- 5. Lavatory Carrier (for Wall-Mounted Applications):

- a. ASME A112.6.1M, Type II, concealed-arm lavatory carrier with rectangular, steel uprights.
- b. Lavatory Mounting Height: As indicated on Drawings.

## 2.4 SINKS

### A. Fixture (SK-#):

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Elkay Manufacturing Company.
  - b. Fiat Products.
  - c. Franke Group.
  - d. Just Manufacturing Company.

### B. Accessories:

1. Faucet: As indicated on Drawings.
2. Thermostatic Mixing Valve: As indicated on Drawings.
3. Waste Fittings: As indicated on Drawings.
4. Supply Fittings:
  - a. NSF Standard: Comply with NSF 372 for supply-fitting materials that will be in contact with potable water.
  - b. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping and either wheel or cross handle operation.
  - c. Risers: ASME A112.18.6, braided- or corrugated-stainless-steel, flexible hose riser.
5. Sink Carrier (for Wall-Mounted Applications):
  - a. ASME A112.6.1M, Type II, concealed-arm sink carrier with rectangular, steel uprights.
  - b. Sink Mounting Height: As indicated on Drawings.

## 2.5 WATER COOLERS, DRINKING FOUNTAINS, & BOTTLE FILLING STATIONS

### A. Fixture (EWC-#, DF-#, or BFS-#):

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Elkay Manufacturing Co.
  - b. Halsey Taylor.
  - c. Haws Corporation.



B. Accessories:

1. Faucet: As indicated on Drawings.
2. Waste Fittings: ASME A112.18.2 / CSA B125.2, brass P-trap.
3. Supply Fittings:
  - a. NSF Standard: Comply with NSF 372 for supply-fitting materials that will be in contact with potable water.
  - b. Supply Stops: Comply with requirements in Section 22 05 23.12 "Ball Valves for Domestic Water Piping."
  - c. Supply Piping: ASME A112.18.1/CSA B125.1, copper tube matching water-supply piping size. Include chrome-plated-brass or stainless-steel wall flange.
4. Water Cooler Carrier:
  - a. ASME A112.6.1M with fixture support plates and fixture bolts and hardware matching fixture. Include rectangular, steel uprights.
  - b. Mounting Height: As indicated on Drawings.

2.6 SERVICE SINKS & BASINS

A. Fixture (MSB-#):

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Fiat Products.
  - b. Stern Williams Co., Inc.

B. Accessories:

1. Faucet: As indicated on Drawings.
2. Rim Guard: As indicated on Drawings.
3. Flexible Hose: As indicated on Drawings.
4. Mop Hanger: As indicated on Drawings.
5. Waste Fittings: As indicated on Drawings.
6. Supply Fittings:
  - a. NSF Standard: Comply with NSF 372 for supply-fitting materials that will be in contact with potable water.
  - b. Supply Stops: Comply with requirements in Section 22 05 23.12 "Ball Valves for Domestic Water Piping."
  - c. Supply Piping: ASME A112.18.1/CSA B125.1, copper tube matching water-supply piping size. Include chrome-plated-brass or stainless-steel wall flange.

2.7 OUTLET BOXES

A. Clothes Washer Outlet Boxes (LHB)

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Guy Gray; IPS Corporation.
  - b. Oatey.
2. Mounting: Recessed.
3. Material and Finish: White powder-coated steel box and faceplate.
4. Faucet: Combination valved fitting or separate hot- and cold-water valved fittings complying with ASME A112.18.1. Include garden-hose thread complying with ASME B1.20.7 on outlets.
5. Drain Outlet Connection: NPS 2.
6. Accessory: Water hammer arresters.
7. Supply Shutoff Fittings: NPS 1/2 gate, globe, or ball valves and NPS 1/2 copper, water tubing.
8. Inlet Hoses: Two 60-inch-long, rubber, household clothes washer inlet hoses with female, garden-hose-thread couplings. Include rubber washers.
9. Drain Hose: One 48-inch-long, rubber, household clothes washer drain hose with hooked end.

B. Icemaker Outlet Boxes (IMB):

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Guy Gray; IPS Corporation.
  - b. Oatey.
2. Mounting: Recessed.
3. Material and Finish: White powder-coated steel box and faceplate.
4. Faucet: Valved fitting complying with ASME A112.18.1. Include NPS 1/2 or smaller copper tube outlet.
5. Accessory: Water hammer arrestor.
6. Supply Shutoff Fitting: NPS 1/2 gate, globe, or ball valve and NPS 1/2 copper, water tubing.

2.8 GROUT

- A. Standard: ASTM C 1107 / C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Non-shrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine roughing-in of water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing-fixture installation.
- B. Examine walls, floors, cabinets, and counters for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 INSTALLATION

##### A. Water-Closet Installation:

- 1. Install water closets level and plumb according to roughing-in drawings.
- 2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
- 3. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.
- 4. Install accessible, wall-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.
- 5. Install supports, affixed to building substrate, wall-mounted water closets.
- 6. Use carrier supports with waste-fitting assembly and seal.
- 7. Install toilet seats on water closets.

##### B. Flush-o-meter-Valve Installation:

- 1. Install flush-o-meter-valve, water-supply fitting on each supply to each water closet and urinal.
- 2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
- 3. Install lever-handle flush-o-meter valves for accessible water closets and urinals with handle mounted on open side of compartment.
- 4. Install actuators in locations that are easy for people with disabilities to reach.
- 5. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

##### C. Lavatories:

- 1. Install lavatories level and plumb according to roughing-in drawings.
- 2. Install supports, affixed to building substrate, for wall-mounted lavatories.
- 3. Install counter-mounting lavatories in and attached to casework.
- 4. Indicate on Drawing those lavatories that are required to be accessible.
- 5. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, according to ICC/ANSI A117.1.
- 6. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- 7. Install traps on fixture outlets.

8. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 22 07 19.14 "Insulation for ADA Plumbing Fixtures."

D. Sinks:

1. Install sinks level and plumb according to roughing-in drawings.
2. Install supports, affixed to building substrate, for wall-hung sinks.
3. Install counter-mounting sinks in and attached to casework.
4. Indicate on Drawings those sinks that are required to be accessible.
5. Install accessible wall-mounted sinks at handicapped / elderly mounting height according to ICC/ANSI A117.1.
6. Set floor-mounted sinks in leveling bed of cement grout.
7. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
8. Install traps on fixture outlets.
9. Install unions on inlets and outlets of point-of-use sediment interceptors and dilution tanks.
10. Install disposer in outlet of each sink indicated to have a disposer. Install switch where indicated or in wall adjacent to sink if location is not indicated.
11. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 22 07 19.14 "Insulation for ADA Plumbing Fixtures."

E. Water Coolers, Drinking Fountains, and Bottle Filling Stations:

1. Set freestanding pressure water coolers on floor.
2. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.
3. Install mounting frames, affixed to building construction, and attach recessed, pressure water coolers to mounting frames.
4. Install traps on fixture outlets.

F. Outlet Boxes: Install boxes recessed in wall or surface mounted on wall. Install 1-1/2-by-3-1/2-inch fire-retardant-treated-wood blocking, wall reinforcement between studs. Comply with requirements for fire-retardant-treated-wood blocking in Division 06.

G. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 22 05 18 "Escutcheons for Plumbing Piping."

H. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.

2. Match sealant color to water-closet color.
3. Comply with sealant requirements specified in Division 07.

### 3.3 CONNECTIONS

- A. Connect water closets and urinals with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Connect lavatories, sinks, water coolers, and showers with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- C. Comply with water piping requirements specified in Section 22 11 16 "Domestic Water Piping."
- D. Comply with soil and waste piping requirements specified in Section 22 13 16 "Sanitary Waste and Vent Piping."
- E. Where installing piping adjacent to plumbing fixture, allow space for service and maintenance.

### 3.4 ADJUSTING

- A. Operate and adjust plumbing fixtures and controls. Replace damaged and malfunctioning plumbing fixtures, accessories, fittings, and controls.
- B. Adjust water pressure at flush-o-meter valves and faucets to produce proper flow.
- C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

### 3.5 CLEANING AND PROTECTION

- A. After completing installation of plumbing fixtures, inspect and repair damaged finishes.
- B. Clean plumbing fixtures, accessories, and fittings with manufacturers' recommended cleaning methods and materials.
- C. Install protective covering for installed plumbing fixtures, accessories, and fittings.
- D. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

**END OF SECTION**

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