

SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Liquid-in-glass thermometers.
 - 2. Thermowells.
 - 3. Dial-type pressure gages.
 - 4. Gage attachments.
 - 5. Test plugs.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter and gage.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 LIQUID-IN-GLASS THERMOMETERS

- A. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Miljoco Corporation.
 - b. Terice, H. O. Co.
 - c. Weiss Instruments, Inc.

2. Standard: ASME B40.200.
3. Case: Cast aluminum; 7-inch (178-mm) nominal size unless otherwise indicated.
4. Case Form: Adjustable angle unless otherwise indicated.
5. Tube: Glass with magnifying lens and blue or red organic liquid.
6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F (deg C).
7. Window: Glass.
8. Stem: Aluminum and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
9. Connector: 1-1/4 inches (32 mm), with ASME B1.1 screw threads.
10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.
11. Unit assembly shall meet all requirements for use within potable water system.
12. Assembly exposed to water shall not contain lead.

2.2 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Type: Stepped shank unless straight or tapered shank is indicated.
4. External Threads: NPS 1/2, NPS 3/4, or NPS 1 (DN 15, DN 20, or NPS 25), ASME B1.20.1 pipe threads.
5. Internal Threads: 1/2, 3/4, and 1 inch (13, 19, and 25 mm), with ASME B1.1 screw threads.
6. Bore: Diameter required to match thermometer bulb or stem.
7. Insertion Length: Length required to match thermometer bulb or stem.
8. Lagging Extension: Include on thermowells for insulated piping and tubing.
9. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
10. Unit assembly shall meet all requirements for use within potable water system.
11. Assembly exposed to water shall not contain lead.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Trerice, H. O. Co.
 - b. WATTS.
 - c. Weiss Instruments, Inc.

2. Standard: ASME B40.100.
3. Case: Liquid-filled Sealed type(s); cast aluminum or drawn steel; 4-1/2-inch (114-mm) nominal diameter.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2 (DN 8 or DN 15), ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
6. Movement: Mechanical, with link to pressure element and connection to pointer.
7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi (kPa).
8. Pointer: Dark-colored metal.
9. Window: Glass.
10. Ring: Metal.
11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.
12. Unit assembly shall meet all requirements for use within potable water system.
13. Assembly exposed to water shall not contain lead.

2.4 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2 (DN 8 or DN 15), ASME B1.20.1 pipe threads and porous-metal-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass ball, with, ASME B1.20.1 pipe threads.
- C. Unit assembly shall meet all requirements for use within potable water system.
 1. Assembly exposed to water shall not contain lead.

2.5 TEST PLUGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Treice, H. O. Co.
 2. WATTS.
 3. Weiss Instruments, Inc.
- B. Description: Test-station fitting made for insertion into piping tee fitting.
- C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- D. Thread Size: NPS 1/4 (DN 8) or NPS 1/2 (DN 15), ASME B1.20.1 pipe thread.
- E. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F (3450 kPa at 93 deg C).
- F. Core Inserts: Chlorosulfonated polyethylene synthetic and EPDM self-sealing rubber.
- G. Unit assembly shall meet all requirements for use within potable water system.
 1. Assembly exposed to water shall not contain lead.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.
- I. Install valve and snubber in piping for each pressure gage for fluids.
- J. Install test plugs in piping tees.
- K. Install thermometers in the following locations:
 - 1. Inlet and outlet of each water heater.
- L. Install pressure gages in the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure-reducing valve.

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each domestic water heater shall be the following:
 - 1. Metal case, industrial-style, liquid-in-glass type.
 - 2. Test plug with EPDM self-sealing rubber inserts.
- B. Thermometer stems shall be of length to match thermowell insertion length.

3.5 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Cold-Water Piping: 0 to 100 deg F (Minus 20 to plus 50 deg C).
- B. Scale Range for Domestic Hot-Water Piping: 0 to 250 deg F (0 to 150 deg C).

3.6 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at discharge of each water service into building shall be the following:
 - 1. Liquid-filled Sealed, direct-mounted, metal case.
 - 2. Test plug with EPDM self-sealing rubber inserts.
- B. Pressure gages at inlet and outlet of each water pressure-reducing valve shall be the following:
 - 1. Liquid-filled Sealed, direct-mounted, metal case.
 - 2. Test plug with EPDM self-sealing rubber inserts.

3.7 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Water Piping: 0 to 100 psi (0 to 600 kPa).

END OF SECTION 220519

SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Brass ball valves.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
 - 1. Certification that products comply with NSF 61 and NSF 372.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and soldered ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.5 for flanges on steel valves.
 - 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 5. ASME B16.18 for solder-joint connections.
 - 6. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.
- D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- E. Valve Sizes: Same as upstream piping unless otherwise indicated.
- F. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves **NPS 4 (DN 100)** and larger.
 - 2. Handlever: For quarter-turn valves smaller than **NPS 4 (DN 100)**.
- G. Valves in Insulated Piping:
 - 1. Include **2-inch (50-mm)** stem extensions.
 - 2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRASS BALL VALVES

- A. Brass Ball Valves, Two-Piece with Full Port and Stainless-Steel Trim, Threaded Ends:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Flow Controls; Conbraco Industries, Inc.
 - b. Hammond Valve.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
 - 2. Description:
 - a. Standard: MSS SP-110 or MSS SP-145.

- b. CWP Rating: 600 psig (4140 kPa).
- c. Body Design: Two piece.
- d. Body Material: Forged brass.
- e. Ends: Threaded.
- f. Seats: PTFE.
- g. Stem: Stainless steel.
- h. Ball: Stainless steel, vented.
- i. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe:

1. Brass ball valves, two-piece with full port and stainless-steel trim. Provide with threaded-joint ends.

END OF SECTION 220523.12

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Equipment labels.
- 2. Pipe labels.
- 3. Valve tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Seton Identification Products.

2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, **1/16 inch (1.6 mm)** thick, and having predrilled holes for attachment hardware.
 3. Letter Color: Black.
 4. Background Color: White.
 5. Maximum Temperature: Able to withstand temperatures up to **160 deg F (71 deg C)**.
 6. Minimum Label Size: Length and width vary for required label content, but not less than **2-1/2 by 3/4 inch (64 by 19 mm)**.
 7. Minimum Letter Size: **1/4 inch (6.4 mm)** for name of units if viewing distance is less than **24 inches (600 mm)**, **1/2 inch (13 mm)** for viewing distances up to **72 inches (1830 mm)**, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 8. Fasteners: Stainless-steel rivets or self-tapping screws.
 9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- C. Equipment Label Schedule: For each item of equipment to be labeled, on **8-1/2-by-11-inch (A4)** bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Brady Corporation.
 2. Brimar Industries, Inc.
 3. Seton Identification Products.
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
1. Lettering Size: Size letters according to ASME A13.1 for piping.

2.3 VALVE TAGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Brady Corporation.
 2. Brimar Industries, Inc.
 3. Seton Identification Products.
- B. Valve Tags: Stamped or engraved with **1/4-inch (6.4-mm)** letters for piping system abbreviation and **1/2-inch (13-mm)** numbers.
1. Tag Material: Brass, **0.032-inch (0.8-mm)** minimum thickness, and having predrilled or stamped holes for attachment hardware.
 2. Fasteners: Brass wire-link chain or beaded chain.
- C. Valve Schedules: For each piping system, on **8-1/2-by-11-inch (A4)** bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
1. Valve-tag schedule shall be included in operation and maintenance data.
 2. Provide a framed, in glass, valve tag schedule located in nearest mechanical room. Indicate location of valves, and equipment where they are not located within mechanical room(s).

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

- A. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of **50 feet (15 m)** along each run. Reduce intervals to **25 feet (7.6 m)** in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- B. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- C. Pipe Label Color Schedule:
 - 1. Domestic Cold Water Piping
 - a. Background: Safety green.
 - b. Letter Colors: White.
 - 2. Domestic Hot Water and Hot Water Recirc Piping
 - a. Background: Safety yellow.
 - b. Letter Colors: White.
 - 3. Sanitary Waste and Storm Drainage Piping:
 - a. Background Color: Safety gray.
 - b. Letter Color: White.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Cold Water: **1-1/2 inches (38 mm)**, round.
 - b. Hot Water: **1-1/2 inches (38 mm)**, round.

2. Valve-Tag Colors:
 - a. Cold Water: Natural.
 - b. Hot Water and Hot Water Recirc: Natural.
3. Letter Colors:
 - a. Cold Water: Black.
 - b. Hot Water and Hot Water Recirc: Black.

END OF SECTION 220553

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Domestic chilled-water piping for drinking fountains.
 - 5. Sanitary waste piping exposed to freezing conditions.
 - 6. Storm-water piping exposed to freezing conditions.
 - 7. Roof drains and rainwater leaders.
 - 8. Supplies and drains for handicap-accessible lavatories and sinks.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Preformed Pipe Insulation Materials: 12 inches (300 mm) long by NPS 2 (DN 50).
 - 2. Jacket Materials for Pipe: 12 inches (300 mm) long by NPS 2 (DN 50).
 - 3. Sheet Jacket Materials: 12 inches (300 mm) square.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C534, Type I for tubular materials.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Aeroflex USA, Inc.
 - b. Armacell LLC.
 - c. K-Flex USA.
- G. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Johns Manville; a Berkshire Hathaway company.
 - b. Knauf Insulation.
 - c. Owens Corning.
 - 2. Type I, **850 Deg F** (454 Deg C) Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C547, Type I, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C195.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Ramco Insulation, Inc.

B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C196.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Ramco Insulation, Inc.

C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C449.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Ramco Insulation, Inc.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Aeroflex USA, Inc.
 - b. Armacell LLC.
 - c. K-Flex USA.

C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Mon-Eco Industries, Inc.

D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. [Childers Brand; H. B. Fuller Construction Products.](#)
- b. [Foster Brand; H. B. Fuller Construction Products.](#)
- c. [Mon-Eco Industries, Inc.](#)

E. PVC Jacket Adhesive: Compatible with PVC jacket.

1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - a. [Dow Corning Corporation.](#)
 - b. [Johns Manville; a Berkshire Hathaway company.](#)
 - c. [Speedline Corporation.](#)

2.4 MASTICS AND COATINGS

A. Materials shall be compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic: Water based; suitable for indoor use on below-ambient services.

1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - a. [Childers Brand; H. B. Fuller Construction Products.](#)
 - b. [Foster Brand; H. B. Fuller Construction Products.](#)
 - c. [Vimasco Corporation.](#)
2. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
3. Service Temperature Range: **Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).**
4. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
5. Color: White.

C. Vapor-Retarder Mastic: Solvent based; suitable for indoor use on below-ambient services.

1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - a. [Childers Brand; H. B. Fuller Construction Products.](#)
 - b. [Foster Brand; H. B. Fuller Construction Products.](#)
 - c. [Mon-Eco Industries, Inc.](#)
2. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
3. Service Temperature Range: **0 to 180 deg F (Minus 18 to plus 82 deg C).**
4. Color: White.

D. Vapor-Retarder Mastic: Solvent based; suitable for outdoor use on below-ambient services.

1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - a. [Childers Brand; H. B. Fuller Construction Products.](#)

- b. Foster Brand; H. B. Fuller Construction Products.
 - 2. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 3. Service Temperature Range: **Minus 50 to plus 220 deg F** (Minus 46 to plus 104 deg C).
 - 4. Color: White.
- E. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Mon-Eco Industries, Inc.
 - d. Vimasco Corporation.
 - 2. Water-Vapor Permeance: ASTM E96, greater than **1.0 perm** (0.66 metric perms) at manufacturer's recommended dry film thickness.
 - 3. Service Temperature Range: **Minus 20 to plus 180 deg F** (Minus 29 to plus 82 deg C).
 - 4. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A, and shall be compatible with insulation materials, jackets, and substrates.
- 1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.
 - b. Foster Brand; H. B. Fuller Construction Products.
 - c. Vimasco Corporation.
 - 3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
 - 4. Service Temperature Range: **0 to plus 180 deg F** (Minus 18 to plus 82 deg C).
 - 5. Color: White.

2.6 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Childers Brand; H. B. Fuller Construction Products.

- b. [Foster Brand; H. B. Fuller Construction Products.](#)
 - c. [Mon-Eco Industries, Inc.](#)
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: **Minus 40 to plus 250 deg F** (Minus 40 to plus 121 deg C).
 - 5. Color: Aluminum.
- B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
- 1. [Manufacturers:](#) Subject to compliance with requirements, provide products by the following:
 - a. [Childers Brand; H. B. Fuller Construction Products.](#)
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: **Minus 40 to plus 250 deg F** (Minus 40 to plus 121 deg C).
 - 5. Color: White.

2.7 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
- 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
 - 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
- 1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - a. [Johns Manville; a Berkshire Hathaway company.](#)
 - b. [Speedline Corporation.](#)
 - 2. Adhesive: As recommended by jacket material manufacturer.
 - 3. Color: White.
 - 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

- a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

C. Metal Jacket:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ITW Insulation Systems; Illinois Tool Works, Inc.
 - b. RPR Products, Inc.
2. Aluminum Jacket: Comply with **ASTM B209 (ASTM B209M)**, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: **1-mil- (0.025-mm-)** thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: **2.5-mil- (0.063-mm-)** thick polysurlyn.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

D. Underground Direct-Buried Jacket: **125-mil- (3.2-mm-)** thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Pittsburgh Corning Corporation.
 - b. Polyguard Products, Inc.

2.9 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ideal Tape Co., Inc., an American Biltrite Company.
 - b. Venture Tape.
 2. Width: 3 inches (75 mm).
 3. Thickness: 11.5 mils (0.29 mm).
 4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ideal Tape Co., Inc., an American Biltrite Company.
 - b. Venture Tape.
 2. Width: 3 inches (75 mm).
 3. Thickness: 6.5 mils (0.16 mm).
 4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ideal Tape Co., Inc., an American Biltrite Company.
 - b. Venture Tape.
 2. Width: 2 inches (50 mm).
 3. Thickness: 6 mils (0.15 mm).
 4. Adhesion: 64 ounces force/inch (0.7 N/mm) in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch (3.3 N/mm) in width.

2.10 SECUREMENTS

A. Bands:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. [ITW Insulation Systems; Illinois Tool Works, Inc.](#)
 - b. [RPR Products, Inc.](#)
 2. Stainless Steel: ASTM A167 or ASTM A240/A240M, Type 304 or Type 316; 0.015 inch (0.38 mm) thick, 3/4 inch (19 mm) wide with wing seal or closed seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.

2.11 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers:

1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - a. [Buckaroos, Inc.](#)
 - b. [Insul-Tect Products Co.](#)
 - c. [McGuire Manufacturing.](#)
 - d. [Zurn Industries, LLC.](#)
2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures:

1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - a. [Truebro.](#)
 - b. [Zurn Industries, LLC.](#)
2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 - 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer **5 mils (0.127 mm)** thick and an epoxy finish **5 mils (0.127 mm)** thick if operating in a temperature range between **140 and 300 deg F (60 and 149 deg C)**. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 - 2. Carbon Steel: Coat carbon steel operating at a service temperature between **32 and 300 deg F (0 and 149 deg C)** with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.

2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
1. Draw jacket tight and smooth.
 2. Cover circumferential joints with **3-inch- (75-mm-)** wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced **4 inches (100 mm)** o.c.
 3. Overlap jacket longitudinal seams at least **1-1/2 inches (38 mm)**. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at **2 inches (50 mm)** o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least **4 inches (100 mm)** beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least **2 inches (50 mm)** below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least **2 inches (50 mm)**.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
1. Pipe: Install insulation continuously through floor penetrations.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly

- against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.

3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least **2 inches (50 mm)** over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 1. Install pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 1. Install mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 3. Install insulation to flanges as specified for flange insulation application.
 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at **6 inches (150 mm)** o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least **1 inch (25 mm)**, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with **2-inch (50-mm)** overlap at seams and joints.
2. Embed glass cloth between two **0.062-inch- (1.6-mm-)** thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.

2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with **1-1/2-inch (38-mm)** laps at longitudinal seams and **3-inch- (75-mm-)** wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with **1-inch (25-mm)** overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with **2-inch (50-mm)** overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands **12 inches (300 mm)** o.c. and at end joints.

3.9 FINISHES

- A. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
1. Drainage piping located in crawl spaces.
 2. Underground piping.

3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 INDOOR PIPING INSULATION SCHEDULE

A. Domestic Cold Water:

1. **NPS 1 (DN 25)** and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: **1/2 inch (13 mm)** thick.
2. **NPS 1-1/4 (DN 32)** and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: **1 inch (25 mm)** thick.

B. Domestic Hot and Recirculated Hot Water:

1. **NPS 1-1/4 (DN 32)** and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: **2.0"** thick.
2. **NPS 1-1/2 (DN 40)** and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: **2.0"** thick.

C. Domestic Chilled Water (Potable):

1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: **1 inch (25 mm)** thick.

D. Stormwater and Overflow:

1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: **1 inch (25 mm)** thick.

E. Roof Drain and Overflow Drain Bodies:

1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: **1 inch (25 mm)** thick.

F. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:

1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: **3/4 inch (19 mm)** thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: **1/2 inch (13 mm)** thick.

G. Floor Drains, Traps, and Sanitary Drain Piping within **10 Feet (3 m)** of Drain Receiving Condensate and Equipment Drain Water below **60 Deg F (16 Deg C)**:

1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: **1 inch (25 mm)** thick.

3.13 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Exposed:
 - 1. Aluminum, Stucco Embossed: 0.024 inch (0.61 mm) thick.
 - a. Jacket shall be applied up to 96" above finished floor. Piping above 96" AFF need not be provided with jacket.

3.14 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET

- A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Copper tube and fittings.
 - 2. Piping joining materials.
 - 3. Transition fittings.
 - 4. Dielectric fittings.

1.3 ACTION SUBMITTALS

- A. Product Data: For transition fittings and dielectric fittings.

1.4 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Notify Construction Manager and Owner no fewer than two days in advance of proposed interruption of water service.
 - 2. Do not interrupt water service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372. Include marking "NSF-pw" on piping.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: **ASTM B88, Type L** (**ASTM B88M, Type B**) water tube, drawn temper.
 - 1. Provide and additive alternate for the use of Type "K" piping in lieu of Type "L." Refer to Alternate Specification Section 012300 for further information.
- B. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- C. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- D. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- E. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.
- F. Copper-Tube, Extruded-Tee Connections:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - c. T-DRILL Industries Inc.
 - 2. Description: Tee formed in copper tube according to ASTM F2014.

2.3 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
 - 1. AWWA C110/A21.10, rubber, flat face, **1/8 inch** (**3.2 mm**) thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B32, lead-free alloys.

- D. Flux: ASTM B813, water flushable.
- E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

2.4 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - c. Jay R. Smith Mfg. Co.
 - d. JCM Industries, Inc.
 - e. Romac Industries, Inc.

2.5 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - c. HART Industrial Unions, LLC.
 - d. WATTS.
 - e. Zurn Industries, LLC.
 - 2. Standard: ASSE 1079.
 - 3. Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F (82 deg C).
 - 4. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - c. WATTS.
 - d. Wilkins.

- e. [Zurn Industries, LLC.](#)
- 2. Standard: ASSE 1079.
- 3. Factory-fabricated, bolted, companion-flange assembly.
- 4. Pressure Rating: **125 psig (860 kPa)** minimum at **180 deg F (82 deg C)**.
- 5. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Insulating Kits:
 - 1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - c. [Calpico, Inc.](#)
 - d. [Central Plastics Company.](#)
 - 2. Nonconducting materials for field assembly of companion flanges.
 - 3. Pressure Rating: **150 psig (1035 kPa)**.
 - 4. Gasket: Neoprene or phenolic.
 - 5. Bolt Sleeves: Phenolic or polyethylene.
 - 6. Washers: Phenolic with steel backing washers.
- E. Dielectric Nipples:
 - 1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - c. [Grinnell G-Fire by Johnson Controls Company.](#)
 - d. [Victaulic Company.](#)
 - 2. Standard: IAPMO PS 66.
 - 3. Electroplated steel nipple complying with ASTM F1545.
 - 4. Pressure Rating and Temperature: **300 psig (2070 kPa)** at **225 deg F (107 deg C)**.
 - 5. End Connections: Male threaded or grooved.
 - 6. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."

- C. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."
- D. Install shutoff valve immediately upstream of each dielectric fitting.
- E. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."
- F. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.
- G. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- H. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- I. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- J. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- K. Install piping to permit valve servicing.
- L. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- M. Install piping free of sags and bends.
- N. Install fittings for changes in direction and branch connections.
- O. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- P. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."
- Q. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.2 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B828 or CDA's "Copper Tube Handbook."
- F. Extruded-Tee Connections: Form tee in copper tube according to ASTM F2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- G. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- H. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.3 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for **NPS 1-1/2 (DN 40)** and Smaller: Fitting-type coupling.
 - 2. Fittings for **NPS 2 (DN 50)** and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping **NPS 2 (DN 50)** and Smaller: Plastic-to-metal transition fittings or unions.

3.4 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for **NPS 2 (DN 50)** and Smaller: Use dielectric couplings.
- C. Dielectric Fittings for **NPS 2-1/2 to NPS 4 (DN 65 to DN 100)**: Use dielectric flanges.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

- B. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - c. 100 Feet (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
 - d. Longer Than 100 Feet (30 m): MSS Type 43, adjustable roller hangers.
 - e. Longer Than 100 Feet (30 m) if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet (30 m) or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch (10 mm).
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 (DN 20) and Smaller: 60 inches (1500 mm) with 3/8-inch (10-mm) rod.
 - 2. NPS 1 and NPS 1-1/4 (DN 25 and DN 32): 72 inches (1800 mm) with 3/8-inch (10-mm) rod.
 - 3. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 96 inches (2400 mm) with 3/8-inch (10-mm) rod.
 - 4. NPS 2-1/2 (DN 65): 108 inches (2700 mm) with 1/2-inch (13-mm) rod.
 - 5. NPS 3 to NPS 5 (DN 80 to DN 125): 10 feet (3 m) with 1/2-inch (13-mm) rod.
 - 6. NPS 6 (DN 150): 10 feet (3 m) with 5/8-inch (16-mm) rod.
 - 7. NPS 8 (DN 200): 10 feet (3 m) with 3/4-inch (19-mm) rod.
- F. Install supports for vertical copper tubing every 10 feet (3 m).
- G. Support piping and tubing not listed in this article according to MSS SP-58 and manufacturer's written instructions.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.

2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for **NPS 2-1/2 (DN 65)** and larger.

3.7 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.8 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Piping Inspections:
 - c. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction. Piping shall be pressure tested in the presence of the Engineer of Record.
 - d. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - e. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - f. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
 2. Piping Tests:
 - c. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - d. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - e. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.

- f. Cap and subject piping to static water pressure of **50 psig (345 kPa)** above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - g. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - h. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.9 ADJUSTING

- A. Perform the following adjustments before operation:
 - 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - c. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - d. Adjust calibrated balancing valves to flows indicated.
 - 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 - 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 - 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 - 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.10 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - c. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - d. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least **50 ppm (50 mg/L)** of chlorine. Isolate with valves and allow to stand for 24 hours.

- 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm (200 mg/L) of chlorine. Isolate and allow to stand for three hours.
 - e. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - f. Repeat procedures if biological examination shows contamination.
 - g. Submit water samples in sterile bottles to authorities having jurisdiction.
3. Cleaning methodology shall be in strict compliance with the Florida Building Code, Plumbing.
 - B. Clean non-potable domestic water piping as follows:
 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:
 - c. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
 - C. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
 - D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.11 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Aboveground domestic water piping, NPS 2 (DN 50) and smaller, shall be one of the following:
 1. Hard copper tube, ASTM B88, Type L (ASTM B88M, Type B); cast- or wrought-copper, solder-joint fittings; and brazed or soldered joints.
- E. Aboveground domestic water piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100), shall be one of the following:
 1. Hard copper tube, ASTM B88, Type L (ASTM B88M, Type B); cast- or wrought-copper, solder-joint fittings; and brazed or soldered joints.

3.12 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
1. Shutoff Duty: Use ball or gate valves for piping **NPS 2 (DN 50)** and smaller. Use butterfly, ball, or gate valves with flanged ends for piping **NPS 2-1/2 (DN 65)** and larger.
 2. Throttling Duty: Use ball or globe valves for piping **NPS 2 (DN 50)** and smaller. Use butterfly or ball valves with flanged ends for piping **NPS 2-1/2 (DN 65)** and larger.
 3. Hot-Water Circulation Piping, Balancing Duty: Calibrated or Memory-stop balancing valves.
 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Vacuum breakers.
 - 2. Backflow preventers.
 - 3. Water pressure-reducing valves.
 - 4. Balancing valves.
 - 5. Temperature-actuated, water mixing valves.
 - 6. Strainers.
 - 7. Outlet boxes.
 - 8. Hose bibbs.
 - 9. Post hydrants.
 - 10. Drain valves.
 - 11. Water-hammer arresters.
 - 12. Air vents.
 - 13. Trap-seal primer valves.
 - 14. Trap-seal primer systems.
 - 15. Flexible connectors.
 - 16. Water meters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For domestic water piping specialties.
 - 1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61 and NSF 14. Mark "NSF-pw" on plastic piping components.
- B. Comply with NSF 372 for low lead.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 (860) psig (kPa) unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Zurn Industries, LLC.
 - 2. Standard: ASSE 1001.
 - 3. Size: NPS 1/4 to NPS 3 (DN 8 to DN 80), as required to match connected piping.
 - 4. Body: Bronze.
 - 5. Inlet and Outlet Connections: Threaded.
 - 6. Finish: Rough bronze or Chrome plated. Provide chrome plated for finished spaces.
- B. Hose-Connection Vacuum Breakers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Woodford Manufacturing Company.
 - c. Zurn Industries, LLC.
 - 2. Standard: ASSE 1011.
 - 3. Body: Bronze, nonremovable, with manual drain.
 - 4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 - 5. Finish: Chrome or nickel plated Rough bronze.

C. Pressure Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Zurn Industries, LLC.
2. Standard: ASSE 1020.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 5 (35) psig (kPa) maximum, through middle third of flow range.
5. Accessories:
 - a. Valves: Ball type, on inlet and outlet.

2.4 BACKFLOW PREVENTERS

A. Intermediate Atmospheric-Vent Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Zurn Industries, LLC.
2. Standard: ASSE 1012.
3. Operation: Continuous-pressure applications.
4. Size: NPS 1/2 (DN 15) and NPS 3/4 (DN 20).
5. Body: Bronze.
6. End Connections: Union, solder joint.
7. Finish: Rough bronze.

B. Reduced-Pressure-Principle Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Zurn Industries, LLC.
2. Standard: ASSE 1013.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 12 (83) psig (kPa) maximum, through middle third of flow range.
5. Body: Bronze for NPS 2 (DN 50) and smaller; stainless steel for NPS 2-1/2 (DN 65) and larger.
6. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.
7. Configuration: Designed for horizontal, straight-through vertical-inlet, horizontal-center-section, and vertical-outlet flow.
8. Accessories:

- a. Valves **NPS 2 (DN 50)** and Smaller: Ball type with threaded ends on inlet and outlet.
- b. Valves **NPS 2-1/2 (DN 65)** and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
- c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

C. Double-Check, Backflow-Prevention Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Zurn Industries, LLC.
2. Standard: ASSE 1015.
3. Operation: Continuous-pressure applications unless otherwise indicated.
4. Pressure Loss: **5 (35) psig (kPa)** maximum, through middle third of flow range.
5. Body: Bronze for **NPS 2 (DN 50)** and smaller; stainless steel for **NPS 2-1/2 (DN 65)** and larger.
6. End Connections: Threaded for **NPS 2 (DN 50)** and smaller; flanged for **NPS 2-1/2 (DN 65)** and larger.
7. Configuration: Designed for horizontal, straight-through flow.
8. Accessories:
 - a. Valves **NPS 2 (DN 50)** and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Valves **NPS 2-1/2 (DN 65)** and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.

D. Beverage-Dispensing-Equipment Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Zurn Industries, LLC.
2. Standard: ASSE 1022.
3. Operation: Continuous-pressure applications.
4. Size: **NPS 1/4 or NPS 3/8 (DN 8 or DN 10).**
5. Body: Stainless steel.
6. End Connections: Threaded.

E. Dual-Check-Valve Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Zurn Industries, LLC.

2. Standard: ASSE 1024.
3. Operation: Continuous-pressure applications.
4. Body: Bronze with union inlet.

F. Carbonated-Beverage-Dispenser, Dual-Check-Valve Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. WATTS.
2. Standard: ASSE 1032.
3. Operation: Continuous-pressure applications.
4. Size: **NPS 1/4 or NPS 3/8 (DN 8 or DN 10).**
5. Body: Stainless steel.
6. End Connections: Threaded.

G. Hose-Connection Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Woodford Manufacturing Company.
2. Standard: ASSE 1052.
3. Operation: Up to **10-foot head of water (30-kPa)** back pressure.
4. Inlet Size: **NPS 1/2 or NPS 3/4 (DN 15 or DN 20).**
5. Outlet Size: Garden-hose thread complying with ASME B1.20.7.
6. Capacity: At least **3-gpm (0.19-L/s)** flow.

2.5 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Zurn Industries, LLC.
2. Standard: ASSE 1003.
3. Pressure Rating: Initial working pressure of **150 psig (1035 kPa).**
4. Body: Bronze with chrome-plated finish for **NPS 2 (DN 50)** and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for **NPS 2-1/2 and NPS 3 (DN 65 and DN 80).**
5. End Connections: Threaded for **NPS 2 (DN 50)** and smaller; flanged for **NPS 2-1/2 and NPS 3 (DN 65 and DN 80).**

2.6 BALANCING VALVES

A. Copper-Alloy Calibrated Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. ITT Corporation.
 - c. NIBCO INC.
 - d. TACO Comfort Solutions, Inc.
 - e. WATTS.
2. Type: Ball or Y-pattern globe valve with two readout ports and memory-setting indicator.
3. Body: Brass or bronze.
4. Size: Same as connected piping, but not larger than **NPS 2 (DN 50)**.
5. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

2.7 TEMPERATURE-ACTUATED, WATER MIXING VALVES

A. Water-Temperature Limiting Devices:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Leonard Valve Company.
 - b. POWERS; A WATTS Brand.
 - c. Symmons Industries, Inc.
 - d. WATTS.
2. Standard: ASSE 1017.
3. Pressure Rating: **125 psig (860 kPa)**.
4. Type: Thermostatically controlled, water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded union inlets and outlet.
7. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Valve Finish: Chrome plated or Rough bronze.

B. Electronically Actuated Temperature Control Valve:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Leonard Valve Company.
 - b. POWERS; A WATTS Brand.
 - c. PVI.
2. Standard: ASSE 1017.

3. Pressure Rating: 125 psig (860 kPa) minimum unless otherwise indicated.
4. Type: Exposed-mounted or Cabinet-type, electronically controlled, water mixing valve. Shall be complete with digital controller, temperature sensors to control valve position, 120v electrical connection, pressure and test ports, and pump.
 - a. Mixing valve and components listed herein shall be a complete system ready for installation. Components shall be mounted within cabinet or on rack ready for positioning in field.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded union inlets and outlet.
7. Accessories: digital temperature control, check stops on hot- and cold-water supplies, and adjustable temperature-control.
8. Provide with BAS terminal dry contacts. Connect to BAS according to control vendor requirements. Provide any and all protocol interfacing devices as needed for connection.
9. Piping Finish: Copper.

C. Individual-Fixture, Water Tempering Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Lawler Manufacturing Company, Inc.
 - b. Leonard Valve Company.
 - c. Symmons
 - d. WATTS.
2. Standard: ASSE 1016, thermostatically controlled, water tempering valve.
3. Pressure Rating: 125 psig (860 kPa) minimum unless otherwise indicated.
4. Body: Bronze body with corrosion-resistant interior components.
5. Temperature Control: Adjustable.
6. Inlets and Outlet: Threaded.
7. Finish: Rough or chrome-plated bronze.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig (860 kPa) minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 (DN 50) and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 (DN 65) and larger.
3. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Perforation Size:
 - a. Strainers NPS 2 (DN 50) and Smaller: 0.033 (0.84) inch (mm).
 - b. Strainers NPS 2-1/2 to NPS 4 (DN 65 to DN 100): 0.045 (1.14) inch (mm).
6. Drain: Factory-installed, hose-end drain valve.

2.9 OUTLET BOXES

A. Outlet Boxes:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Guy Gray.
 - b. IPS Corporation.
 - c. Sioux Chief Manufacturing Company, Inc.
2. Mounting: Recessed.
3. Material and Finish: As indicated on drawings.
4. Faucet: Valved fitting complying with ASME A112.18.1. Include **NPS 1/2 (DN 15)** or smaller copper tube outlet.
5. Supply Shutoff Fitting: **NPS 1/2 (DN 15)** gate, globe, or ball valve and **NPS 1/2 (DN 15)** copper, water tubing.

2.10 HOSE BIBBS

A. Hose Bibbs:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Woodford Manufacturing Company.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.18.1 for sediment faucets.
3. Body Material: Bronze.
4. Seat: Bronze, replaceable.
5. Supply Connections: **NPS 1/2 or NPS 3/4 (DN 15 or DN 20)** threaded or solder-joint inlet.
6. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
7. Pressure Rating: **125 psig (860 kPa).**
8. Vacuum Breaker: Integral or field-installation, nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
9. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
10. Finish for Service Areas: Rough bronze.
11. Finish for Finished Rooms: Chrome or nickel plated.
12. Operation for Equipment Rooms: Wheel handle or operating key.
13. Operation for Service Areas: Wheel handle.
14. Operation for Finished Rooms: Operating key.
15. Include operating key with each operating-key hose bibb.
16. Include integral wall flange with each chrome- or nickel-plated hose bibb.

2.11 WALL HYDRANTS

A. Nonfreeze Wall Hydrants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Woodford Manufacturing Company.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.21.3M for exposed-outlet, self-draining wall hydrants.
3. Pressure Rating: 125 psig (860 kPa).
4. Operation: Loose key.
5. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
6. Inlet: NPS 3/4 or NPS 1 (DN 20 or DN 25).
7. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
8. Box: Deep, flush mounted with cover.
9. Box and Cover Finish: Chrome plated.
10. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
11. Nozzle and Wall-Plate Finish: Polished nickel bronze.
12. Operating Keys(s): One with each wall hydrant.

B. Moderate-Climate Wall Hydrants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Woodford Manufacturing Company.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.21.3M for exposed-outlet, self-draining wall hydrants.
3. Pressure Rating: 125 psig (860 kPa).
4. Operation: Loose key.
5. Inlet: NPS 3/4 or NPS 1 (DN 20 or DN 25).
6. Outlet:
 - a. Concealed, with integral vacuum breaker or nonremovable hose-connection vacuum breaker complying with ASSE 1011 or backflow preventer complying with ASSE 1052.
 - b. Garden-hose thread complying with ASME B1.20.7.
7. Box: Deep, flush mounted with cover.
8. Box and Cover Finish: Chrome plated.
9. Outlet:

- a. Concealed, with integral vacuum breaker or nonremovable hose-connection vacuum breaker complying with ASSE 1011 or backflow preventer complying with ASSE 1052.
 - b. Garden-hose thread complying with ASME B1.20.7.
10. Nozzle and Wall-Plate Finish: Polished nickel bronze.
 11. Operating Key(s): One with each wall hydrant.

C. Vacuum Breaker Wall Hydrants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Woodford Manufacturing Company.
 - c. Zurn Industries, LLC.
2. Standard: ASSE 1019, Type A or Type B.
3. Type: Freeze-resistant, automatic draining with integral air-inlet valve.
4. Classification: Type A, for automatic draining with hose removed or Type B, for automatic draining with hose removed or with hose attached and nozzle closed.
5. Pressure Rating: **125 psig (860 kPa).**
6. Operation: Loose key or wheel handle.
7. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
8. Inlet: **NPS 1/2 or NPS 3/4 (DN 15 or DN 20).**
9. Outlet: Exposed with garden-hose thread complying with ASME B1.20.7.

2.12 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: **400-psig (2760-kPa)** minimum CWP.
3. Size: **NPS 3/4 (DN 20).**
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.13 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. [Sioux Chief Manufacturing Company, Inc.](#)
 - b. [WATTS.](#)
 - c. [Zurn Industries, LLC.](#)
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Copper tube with piston.
4. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

2.14 AIR VENTS

A. Bolted-Construction Automatic Air Vents:

1. Body: Bronze.
2. Pressure Rating and Temperature: **125-psig (860-kPa)** minimum pressure rating at **140 deg F (60 deg C)**.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: **NPS 1/2 (DN 15)** minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

B. Welded-Construction Automatic Air Vents:

1. Body: Stainless steel.
2. Pressure Rating: **150-psig (1035-kPa)** minimum pressure rating.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: **NPS 3/8 (DN 10)** minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

2.15 TRAP-SEAL PRIMER DEVICE

A. Supply-Type, Trap-Seal Primer Device:

1. [Manufacturers:](#) Subject to compliance with requirements, provide products by one of the following:
 - a. [Sioux Chief Manufacturing Company, Inc.](#)
 - b. [WATTS.](#)
 - c. [Zurn Industries, LLC.](#)
2. Standard: ASSE 1018.
3. Pressure Rating: **125 psig (860 kPa)** minimum.
4. Body: Bronze.
5. Inlet and Outlet Connections: **NPS 1/2 (DN 15)** threaded, union, or solder joint.
6. Gravity Drain Outlet Connection: **NPS 1/2 (DN 15)** threaded or solder joint.
7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

2.16 TRAP-SEAL PRIMER SYSTEMS

A. Trap-Seal Primer Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Sioux Chief Manufacturing Company, Inc.
 - b. Zurn Industries, LLC.
2. Standard: ASSE 1044.
3. Piping: **NPS 3/4**, **ASTM B88**, **Type L** (**DN 20**, **ASTM B88M**, **Type B**); copper, water tubing.
4. Electric Controls: 24-hour timer, solenoid valve, and manual switch for 120-V ac power.
 - a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
5. Vacuum Breaker: ASSE 1001.
6. Number Outlets: as indicated on drawings.
7. Size Outlets: **NPS 1/2** (**DN 15**).

2.17 FLEXIBLE CONNECTORS

- ### A. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.
1. Working-Pressure Rating: Minimum **200 psig** (**1380 kPa**).
 2. End Connections **NPS 2** (**DN 50**) and Smaller: Threaded steel-pipe nipple.
 3. End Connections **NPS 2-1/2** (**DN 65**) and Larger: Flanged steel nipple.

2.18 WATER METERS

A. Turbine-Type Water Meters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Badger Industries, Inc.
 - b. Hays Fluid Controls.
 - c. Master Meter, Inc.
 - d. Mueller Co.
2. Standard: AWWA C701.
3. Pressure Rating: **150** (**1035**) **psig** (**kPa**) working pressure.
4. Body Design: Turbine; totalization meter.
5. Registration: In **gallons** (**liters**) or **cubic feet** (**cubic meters**) as required by utility company.
6. Case: Bronze.

7. End Connections for Meters **NPS 2 (DN 50)** and Smaller: Threaded.
8. End Connections for Meters **NPS 2-1/2 (DN 65)** and Larger: Flanged.
9. Provide connection to BAS per BAS manufacturer requirements. Coordinate with low bid BAS vendor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Backflow Preventers: Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 1. Locate backflow preventers in same room as connected equipment or system.
 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 3. Do not install bypass piping around backflow preventers.
- B. Water Regulators: Install with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.
- C. Water Control Valves: Install with inlet and outlet shutoff valves and bypass with globe valve. Install pressure gages on inlet and outlet.
- D. Balancing Valves: Install in locations where they can easily be adjusted.
- E. Temperature-Actuated, Water Mixing Valves: Install with check stops or shutoff valves on inlets and with shutoff valve on outlet.
- F. Y-Pattern Strainers: For water, install on supply side of each control valve water pressure-reducing valve solenoid valve and pump.
- G. Outlet Boxes: Install boxes recessed in wall or surface mounted on wall. Install **2-by-4-inch (38-by-89-mm)** fire-retardant-treated-wood blocking, wall reinforcement between studs. Comply with requirements for fire-retardant-treated-wood blocking in Section 061000 "Rough Carpentry."
- H. Water-Hammer Arresters: Install in water piping according to PDI-WH 201.
- I. Air Vents: Install vents at high points of water piping. Install drain piping and discharge onto floor drain.
- J. Supply-Type, Trap-Seal Primer Device: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

- K. Trap-Seal Primer Systems: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust system for proper flow.

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.
- C. Comply with requirements for grounding equipment in Section 260526 "Grounding and Bonding for Electrical Systems."

3.3 IDENTIFICATION

- A. Plastic Labels for Equipment: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Pressure vacuum breakers.
 - 2. Intermediate atmospheric-vent backflow preventers.
 - 3. Reduced-pressure-principle backflow preventers.
 - 4. Double-check, backflow-prevention assemblies.
 - 5. Carbonated-beverage-machine backflow preventers.
 - 6. Dual-check-valve backflow preventers.
 - 7. Reduced-pressure-detector, fire-protection, backflow-preventer assemblies.
 - 8. Double-check, detector-assembly backflow preventers.
 - 9. Water pressure-reducing valves.
 - 10. Calibrated balancing valves.
 - 11. Primary water tempering valves.
 - 12. Outlet boxes.
 - 13. Hose stations.
 - 14. Supply-type, trap-seal primer valves.
 - 15. Trap-seal primer systems.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Test each pressure vacuum breaker reduced-pressure-principle backflow preventer double-check, backflow-prevention assembly and double-check, detector-assembly backflow preventer according to authorities having jurisdiction and the device's reference standard.

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- B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 221119

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Hubless, cast-iron soil pipe and fittings.
 - 2. PVC pipe and fittings.
 - 3. Encasement for Underground Piping.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For hubless, single-stack drainage system. Include plans, elevations, sections, and details.

1.4 FIELD CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Construction Manager no fewer than two days in advance of proposed interruption of sanitary waste service.
 - 2. Do not proceed with interruption of sanitary waste service without Construction Manager's written permission.

1.5 WARRANTY

- A. Listed manufacturers to provide labelling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water (30 kPa).

2.2 PIPING MATERIALS

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Charlotte Pipe and Foundry Company.
 - 2. Tyler Pipe; a part of McWane family of companies.
- B. Pipe and Fittings: ASTM A888 or CISPI 301.
- C. CISPI, Heavy Duty Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ANACO-Husky.
 - b. Charlotte Pipe and Foundry Company.
 - c. Tyler Pipe; a subsidiary of McWane Inc.
 - 2. Standards: ASTM C1277 and CISPI 310.
 - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C564, rubber sleeve with integral, center pipe stop.
 - 4.

2.4 PVC PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Charlotte Pipe and Foundry Company.
 - 2. Mueller Industries, Inc.
 - 3. North America Pipe Corporation.

- B. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.
- C. Solid-Wall PVC Pipe: Schedule 40 ASTM D2665, drain, waste, and vent.
- D. PVC Socket Fittings: ASTM D2665, made to ASTM D3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- E. Adhesive Primer: ASTM F656.
- F. Solvent Cement: ASTM D2564.

2.5 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

- 1. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- 2. Unshielded, Nonpressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Dallas Specialty & Mfg. Co.
 - 2) Fernco Inc.
 - b. Standard: ASTM C1173.
 - c. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - d. End Connections: Same size as and compatible with pipes to be joined.
 - e. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C564, rubber.
 - 2) For Plastic Pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.
- 3. Shielded, Nonpressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Mission Rubber Company, LLC; a division of MCP Industries.
 - b. Standard: ASTM C1460.

- c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - d. End Connections: Same size as and compatible with pipes to be joined.
- 4. Pressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Jay R. Smith Mfg. Co.
 - 2) JCM Industries, Inc.
 - 3) Romac Industries, Inc.
 - 4) Viking Johnson.
 - b. Standard: AWWA C219.
 - c. Description: Metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.
 - d. Center-Sleeve Material: Manufacturer's standard.
 - e. Gasket Material: Natural or synthetic rubber.
 - f. Metal Component Finish: Corrosion-resistant coating or material.

B. Dielectric Fittings:

- 1. Dielectric Unions:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Capitol Manufacturing Company.
 - 2) WATTS.
 - 3) Zurn Industries, LLC.
 - b. Description:
 - 1) Standard: ASSE 1079.
 - 2) Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F (82 deg C).
 - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
- 2. Dielectric Flanges:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Capitol Manufacturing Company.
 - 2) WATTS.
 - 3) Zurn Industries, LLC.
 - b. Description:
 - 1) Standard: ASSE 1079.

- 2) Factory-fabricated, bolted, companion-flange assembly.
 - 3) Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F (82 deg C).
 - 4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
3. Dielectric-Flange Insulating Kits:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Advance Products & Systems, Inc.
 - 2) Calpico, Inc.
 - 3) Central Plastics Company.
 - 4) Pipeline Seal and Insulator, Inc.
 - b. Description:
 - 1) Nonconducting materials for field assembly of companion flanges.
 - 2) Pressure Rating: 150 psig (1035 kPa).
 - 3) Gasket: Neoprene or phenolic.
 - 4) Bolt Sleeves: Phenolic or polyethylene.
 - 5) Washers: Phenolic with steel backing washers.
4. Dielectric Nipples:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Grinnell Mechanical Products.
 - 2) Precision Plumbing Products.
 - b. Description:
 - 1) Standard: IAPMO PS 66.
 - 2) Electroplated steel nipple.
 - 3) Pressure Rating: 300 psig (2070 kPa) at 225 deg F (107 deg C).
 - 4) End Connections: Male threaded or grooved.
 - 5) Lining: Inert and noncorrosive, propylene.

2.6 ENCASEMENT FOR UNDERGROUND METAL PIPING

- A. Standard: ASTM A674 or AWWA C105/A 21.5.
- B. Material: Linear low-density polyethylene film of 0.008-inch (0.20-mm) or high-density, cross-laminated polyethylene film of 0.004-inch (0.10-mm) minimum thickness.
- C. Form: Sheet or tube.
- D. Color: Black or natural.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 - 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 - 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
 - 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
 - 2. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
 - a. Straight tees, elbows, and crosses may be used on vent lines.
 - 3. Do not change direction of flow more than 90 degrees.
 - 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.

- a. Reducing size of waste piping in direction of flow is prohibited.
- K. Lay buried building waste piping beginning at low point of each system.
 - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Waste: 2 percent downward in direction of flow for piping **NPS 3 (DN 80)** and smaller; 2 percent downward in direction of flow for piping **NPS 4 (DN 100)** and larger.
 - 2. Horizontal Sanitary Waste Piping: 2 percent downward in direction of flow.
 - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - 1. Install encasement on underground piping according to ASTM A674 or AWWA C105/A 21.5.
- N. Install steel piping according to applicable plumbing code.
- O. Install stainless-steel piping according to ASME A112.3.1 and applicable plumbing code.
- P. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- Q. Install aboveground ABS piping according to ASTM D2661.
- R. Install aboveground PVC piping according to ASTM D2665.
- S. Install underground PVC piping according to ASTM D2321.
- T. Install engineered soil and waste and vent piping systems as follows:
 - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
 - 2. Hubless, Single-Stack Drainage System: Comply with ASME B16.45 and hubless, single-stack aerator fitting manufacturer's written installation instructions.
 - 3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.
- U. Install underground, ductile-iron, force-main piping according to AWWA C600.
 - 1. Install buried piping inside building between wall and floor penetrations and connection to sanitary sewer piping outside building with restrained joints.
 - 2. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
 - 3. Install encasement on piping according to ASTM A674 or AWWA C105/A 21.5.

- V. Install underground, copper, force-main tubing according to CDA's "Copper Tube Handbook."
 - 1. Install encasement on piping according to ASTM A674 or AWWA C105/A 21.5.
- W. Install force mains at elevations indicated.
- X. Plumbing Specialties:
 - 1. Install backwater valves in sanitary waster gravity-flow piping.
 - a. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
 - a. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping.
 - b. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 3. Install drains in sanitary waste gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- Y. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- Z. Install sleeves for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- AA. Install sleeve seals for piping penetrations of concrete walls and slabs.
 - 1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- BB. Install escutcheons for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.

- C. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1.
 - 1. Cut threads full and clean using sharp dies.
 - 2. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - b. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
 - c. Do not use pipe sections that have cracked or open welds.
- E. Join stainless-steel pipe and fittings with gaskets according to ASME A112.3.1.
- F. Join copper tube and fittings with soldered joints according to ASTM B828. Use ASTM B813, water-flushable, lead-free flux and ASTM B32, lead-free-alloy solder.
- G. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.
- H. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.
- I. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. ABS Piping: Join according to ASTM D2235 and ASTM D2661 appendixes.
 - 3. PVC Piping: Join according to ASTM D2855 and ASTM D2665 appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in ODs.
 - 2. In Waste Drainage Piping: Shielded, nonpressure transition couplings.
 - 3. In Aboveground Force Main Piping: Fitting-type transition couplings.
 - 4. In Underground Force Main Piping:
 - a. **NPS 1-1/2 (DN 40)** and Smaller: Fitting-type transition couplings.
 - b. **NPS 2 (DN 50)** and Larger: Pressure transition couplings.
- B. Dielectric Fittings:

1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
2. Dielectric Fittings for **NPS 2 (DN 50)** and Smaller: Use dielectric unions.
3. Dielectric Fittings for **NPS 2-1/2 to NPS 4 (DN 65 to DN 100)**: Use dielectric flanges.

3.5 VALVE INSTALLATION

- A. Comply with requirements in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping" for general-duty valve installation requirements.
- B. Shutoff Valves:
 1. Install shutoff valve on each sewage pump discharge.
 2. Install gate or full-port ball valve for piping **NPS 2 (DN 50)** and smaller.
 3. Install gate valve for piping **NPS 2-1/2 (DN 65)** and larger.
- C. Check Valves: Install swing check valve, between pump and shutoff valve, on each sewage pump discharge.
- D. Backwater Valves: Install backwater valves in piping subject to backflow.
 1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
 2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
 3. Install backwater valves in accessible locations.
 4. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments.
 3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
 6. Install individual, straight, horizontal piping runs:
 - a. **100 Feet (30 m)** and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than **100 Feet (30 m)**: MSS Type 43, adjustable roller hangers.
 - c. Longer Than **100 Feet (30 m)** if Indicated: MSS Type 49, spring cushion rolls.

7. Multiple, Straight, Horizontal Piping Runs 100 Feet (30 m) or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 8. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support horizontal piping and tubing within 12 inches (300 mm) of each fitting, valve, and coupling.
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch (10-mm) minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 60 inches (1500 mm) with 3/8-inch (10-mm) rod.
 2. NPS 3 (DN 80): 60 inches (1500 mm) with 1/2-inch (13-mm) rod.
 3. NPS 4 and NPS 5 (DN 100 and DN 125): 60 inches (1500 mm) with 5/8-inch (16-mm) rod.
 4. NPS 6 and NPS 8 (DN 150 and DN 200): 60 inches (1500 mm) with 3/4-inch (19-mm) rod.
 5. NPS 10 and NPS 12 (DN 250 and DN 300): 60 inches (1500 mm) with 7/8-inch (22-mm) rod.
 6. Spacing for 10-foot (3-m) lengths may be increased to 10 feet (3 m). Spacing for fittings is limited to 60 inches (1500 mm).
- G. Install supports for vertical cast-iron soil piping every 15 feet (4.5 m).
- H. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4 (DN 32): 84 inches (2100 mm) with 3/8-inch (10-mm) rod.
 2. NPS 1-1/2 (DN 40): 108 inches (2700 mm) with 3/8-inch (10-mm) rod.
 3. NPS 2 (DN 50): 10 feet (3 m) with 3/8-inch (10-mm) rod.
 4. NPS 2-1/2 (DN 65): 11 feet (3.4 m) with 1/2-inch (13-mm) rod.
 5. NPS 3 (DN 80): 12 feet (3.7 m) with 1/2-inch (13-mm) rod.
 6. NPS 4 and NPS 5 (DN 100 and DN 125): 12 feet (3.7 m) with 5/8-inch (16-mm) rod.
 7. NPS 6 and NPS 8 (DN 150 and DN 200): 12 feet (3.7 m) with 3/4-inch (19-mm) rod.
 8. NPS 10 and NPS 12 (DN 250 and DN 300): 12 feet (3.7 m) with 7/8-inch (22-mm) rod.
- I. Install supports for vertical steel piping every 15 feet (4.5 m).
- J. Install hangers for stainless-steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 2 (DN 50): 84 inches (2100 mm) with 3/8-inch (10-mm) rod.
 2. NPS 3 (DN 80): 96 inches (2400 mm) with 1/2-inch (13-mm) rod.
 3. NPS 4 (DN 100): 108 inches (2700 mm) with 1/2-inch (13-mm) rod.
 4. NPS 6 (DN 150): 10 feet (3 m) with 5/8-inch (16-mm) rod.

- K. Install supports for vertical stainless-steel piping every 10 feet (3 m).
- L. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4 (DN 32): 72 inches (1800 mm) with 3/8-inch (10-mm) rod.
 - 2. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 96 inches (2400 mm) with 3/8-inch (10-mm) rod.
 - 3. NPS 2-1/2 (DN 65): 108 inches (2700 mm) with 1/2-inch (13-mm) rod.
 - 4. NPS 3 and NPS 5 (DN 80 and DN 125): 10 feet (3 m) with 1/2-inch (13-mm) rod.
 - 5. NPS 6 (DN 150): 10 feet (3 m) with 5/8-inch (16-mm) rod.
 - 6. NPS 8 (DN 200): 10 feet (3 m) with 3/4-inch (19-mm) rod.
- M. Install supports for vertical copper tubing every 10 feet (3 m).
- N. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 48 inches (1200 mm) with 3/8-inch (10-mm) rod.
 - 2. NPS 3 (DN 80): 48 inches (1200 mm) with 1/2-inch (13-mm) rod.
 - 3. NPS 4 and NPS 5 (DN 100 and DN 125): 48 inches (1200 mm) with 5/8-inch (16-mm) rod.
 - 4. NPS 6 and NPS 8 (DN 150 and DN 200): 48 inches (1200 mm) with 3/4-inch (19-mm) rod.
 - 5. NPS 10 and NPS 12 (DN 250 and DN 300): 48 inches (1200 mm) with 7/8-inch (22-mm) rod.
- O. Install supports for vertical PVC piping every 48 inches (1200 mm).
- P. Support piping and tubing not listed above according to MSS SP-58 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
 - 1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.

5. Install horizontal backwater valves with cleanout cover flush with floor.
 6. Comply with requirements for backwater valves cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
 7. Equipment: Connect waste piping as indicated.
 - a. Provide shutoff valve if indicated and union for each connection.
 - b. Use flanges instead of unions for connections **NPS 2-1/2 (DN 65)** and larger.
- D. Connect force-main piping to the following:
1. Sanitary Sewer: To exterior force main.
 2. Sewage Pump: To sewage pump discharge.
- E. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- F. Make connections according to the following unless otherwise indicated:
1. Install unions, in piping **NPS 2 (DN 50)** and smaller, adjacent to each valve and at final connection to each piece of equipment.
 2. Install flanges, in piping **NPS 2-1/2 (DN 65)** and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
 - a. Close openings in piping system and fill with water to point of overflow, but not less than **10-foot head of water (30 kPa)**.
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
 - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of **1-inch wg (250 Pa)**.
 - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
 - c. Air pressure must remain constant without introducing additional air throughout period of inspection.
 - d. Inspect plumbing fixture connections for gas and water leaks.
5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.10 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.
- E. Repair damage to adjacent materials caused by waste and vent piping installation.

3.11 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping **NPS 4 (DN 100)** and smaller shall be any of the following:
 - 1. Hubless, cast-iron soil pipe and fittings; CISPI heavy-duty hubless-piping couplings; and coupled joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- C. Aboveground, soil and waste piping **NPS 5 (DN 125)** and larger shall be any of the following:
 - 1. Hubless, cast-iron soil pipe and fittings; CISPI heavy-duty hubless-piping couplings; and coupled joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- D. Aboveground, vent piping **NPS 4 (DN 100)** and smaller shall be any of the following:
 - 1. Hubless, cast-iron soil pipe and fittings; CISPI heavy-duty hubless-piping couplings; and coupled joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- E. Aboveground, vent piping **NPS 5 (DN 125)** and larger shall be any of the following:
 - 1. Hubless, cast-iron soil pipe and fittings; CISPI heavy-duty hubless-piping couplings; and coupled joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- F. Underground, soil, waste, and vent piping **NPS 4 (DN 100)** and smaller shall be the following:
 - 1. Solid wall schedule 40 PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- G. Underground, soil and waste piping **NPS 5 (DN 125)** and larger shall be the following:
 - 1. Solid-wall schedule 40 PVC pipe; PVC socket fittings; and solvent-cemented joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Backwater valves.
 - 2. Cleanouts.
 - 3. Roof flashing assemblies.
 - 4. Through-penetration firestop assemblies.
 - 5. Miscellaneous sanitary drainage piping specialties.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene.
- B. PVC: Polyvinyl chloride.

1.4 ACTION SUBMITTALS

- A. Shop Drawings:
 - 1. Show fabrication and installation details.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For sanitary waste piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

- A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary waste piping specialty components.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing, and marked for intended location and application.

2.2 BACKWATER VALVES

A. Horizontal, Cast-Iron Backwater Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. WATTS.
 - c. Zurn Industries, LLC.
- 2. Standard: ASME A112.14.1.
- 3. Size: Same as connected piping.
- 4. Body: Cast iron.
- 5. Cover: Cast iron with bolted or threaded access check valve.
- 6. End Connections: Hubless.
- 7. Type Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang closed.
- 8. Extension: ASTM A74, Service class; full-size, cast-iron, soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

B. Drain-Outlet Backwater Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. WATTS.
 - c. Zurn Industries, LLC.
- 2. Size: Same as floor drain outlet.
- 3. Body: Cast iron or bronze made for vertical installation in bottom outlet of floor drain.
- 4. Check Valve: Removable ball float.
- 5. Inlet: Threaded.
- 6. Outlet: Threaded or spigot.

2.3 CLEANOUTS

A. Cast-Iron Exposed Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. WATTS.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.36.2M.
3. Size: Same as connected drainage piping
4. Body Material: Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

B. Cast-Iron Exposed Floor Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. WATTS.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.36.2M for heavy-duty, adjustable housing cleanout.
3. Size: Same as connected branch.
4. Body or Ferrule: Cast iron.
5. Outlet Connection: Threaded.
6. Closure: Brass plug with straight threads and gasket.
7. Adjustable Housing Material: Cast iron with threads setscrews or other device.
8. Frame and Cover Material and Finish: as indicated on drawings
9. Frame and Cover Shape: Round.
10. Top Loading Classification: Heavy Duty.
11. Riser: ASTM A74, Service class, cast-iron drainage pipe fitting and riser to cleanout.

C. Cast-Iron Wall Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. WATTS.
 - c. Zurn Industries, LLC.
2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure Plug:

- a. Brass.
 - b. Countersunk head.
 - c. Drilled and threaded for cover attachment screw.
 - d. Size: Same as or not more than one size smaller than cleanout size.
6. Wall Access: Round, deep, chrome-plated bronze cover plate with screw.

2.4 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Acorn Engineering Company.
 - b. Thaler Metal Industries Ltd.
 - c. Zurn Industries, LLC.
2. Description: Manufactured assembly made of **6.0-lb/sq. ft. (30-kg/sq. m)**, **0.0938-inch-(2.4-mm-)** thick, lead flashing collar and skirt extending at least **8 inches (200 mm)** from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.
 - a. Open-Top Vent Cap: Without cap.
 - b. Low-Silhouette Vent Cap: With vandal-proof vent cap.
 - c. Extended Vent Cap: With field-installed, vandal-proof vent cap.

2.5 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

A. Through-Penetration Firestop Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. 3M.
 - b. Hilti.
 - c. ProSet Systems Inc.
2. Standard: UL 1479 assembly of sleeve-and-stack fitting with firestopping plug.
3. Size: Same as connected soil, waste, or vent stack.
4. Sleeve: Molded-PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
5. Stack Fitting: ASTM A48/A48M, gray-iron, hubless-pattern wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
6. Special Coating: Corrosion resistant on interior of fittings.

2.6 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Open Drains:

1. Description: Shop or field fabricate from ASTM A74, Service class, hub-and-spigot, cast-iron soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C564 rubber gaskets.
 2. Size: Same as connected waste piping.
- B. Deep-Seal Traps:
1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
 2. Size: Same as connected waste piping.
 - a. NPS 2 (DN 50): 4-inch- (100-mm-) minimum water seal.
 - b. NPS 2-1/2 (DN 65) and Larger: 5-inch- (125-mm-) minimum water seal.
- C. Floor-Drain, Trap-Seal Primer Fittings:
1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
 2. Size: Same as floor drain outlet with NPS 1/2 (DN 15) side inlet.
- D. Air-Gap Fittings:
1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
 2. Body: Bronze or cast iron.
 3. Inlet: Opening in top of body.
 4. Outlet: Larger than inlet.
 5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.
- E. Sleeve Flashing Device:
1. Description: Manufactured, cast-iron fitting, with clamping device that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 2 inches (51 mm) above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
 2. Size: As required for close fit to riser or stack piping.
- F. Stack Flashing Fittings:
1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
 2. Size: Same as connected stack vent or vent stack.
- G. Vent Caps:
1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
 2. Size: Same as connected stack vent or vent stack.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install backwater valves in building drain piping.
 - 1. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
- B. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to **NPS 4 (DN 100)**. Use **NPS 4 (DN 100)** for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of **50 feet (15 m)** for piping **NPS 4 (DN 100)** and smaller and **100 feet (30 m)** for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- E. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof. Comply with requirements in Section 076200 "Sheet Metal Flashing and Trim."
- F. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof. Comply with requirements in Section 076200 "Sheet Metal Flashing and Trim."
- G. Install through-penetration firestop assemblies in plastic conductors and stacks at floor penetrations.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping."
- H. Assemble open drain fittings and install with top of hub **1 inch (25 mm)** above floor.
- I. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- J. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 - 2. Size: Same as floor drain inlet.
- K. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- L. Install sleeve and sleeve seals with each riser and stack passing through floors with waterproof membrane.

- M. Install vent caps on each vent pipe passing through roof.
- N. Install wood-blocking reinforcement for wall-mounting-type specialties.
- O. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

3.3 FLASHING INSTALLATION

- A. Comply with requirements in Section 076200 "Sheet Metal Flashing and Trim."
- B. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required.
- C. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches (250 mm), and skirt or flange extending at least 8 inches (200 mm) around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around specialty.
- D. Set flashing on floors and roofs in solid coating of bituminous cement.
- E. Secure flashing into sleeve and specialty clamping ring or device.
- F. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Section 076200 "Sheet Metal Flashing and Trim."
- G. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.

3.4 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.
 - 1. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.5 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.6 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319